

OPERATION MANUAL

Masterweigh 5 Integrator



Web-Tech Australia Pty Ltd

Head Office:

11 Electronics Street.
EIGHT MILE PLAINS QLD 4113

PO Box 4006
EIGHT MILE PLAINS
BRISBANE QLD 4113
AUSTRALIA

Phone: (07) 3841 2844 AUSTRALIA
Fax : (07) 3841 0005

Email: info@web-tech.com.au

www.web-tech.com.au

TABLE OF CONTENTS

Masterweigh Operation

Keyboard Layout and Key Functions	OP-1
Menu Entry 1 - Parameter Setup	OP-3
Menu Entry 2 - Pulses Per Revolution Calibration	OP-5
Menu Entry 3 - Load Zero Calibration	OP-6
Menu Entry 4 - Fixed Weight Calibration	OP-8
Menu Entry 5 - Empirical Span Calibration	OP-11
Menu Entry 6 - Null Level	OP-13
Menu Entry 7 - Auto Zero Tracking	OP-14
Menu Entry 8 - Load-Cell Input (Millivolts)	OP-16
Menu Entry 9 - Tacho Frequency	OP-16
Menu Entry 10 – Modification of Filter constants...	OP-17
Menu Entry 11 - Modification of Displayed Units Menu...	OP-18
Menu Entry 12 - Belt Speed Indication	OP-18
Menu Entry 13 - Clearing Mass Total	OP-19
Menu Entry 14 – Real Time Clock Menu...	OP-20
Menu Entry 15 – Access Code Menu	OP-21
Menu Entry 16 – Report Printing menu (Optionl)	OP-22
Resetting Masterweigh 5	OP-23
Facilities Available	OP-24
Introduction	OP-24
Loadcell Input and Excitation...	OP-24
Tacho Input & Supply...	OP-26
a) Tacho Electrical Characteristics	OP-26
b) Tacho Frequency Selection	OP-26
Pulse Output	OP-26
Analog Outputs	OP-27
Earthing	OP-27
Display Backlighting	OP-27
User Configuration	OP-28
LK1 Grounding	OP-28
LK2 Excitation Selection	OP-28
LK3 On-Board Half Bridge	OP-28
LK4, LK5 Current Loop Supply	OP-28
LK6, LK7, LK8, LK9 Control Pulse Output Type	OP-28
CPU / PCB (Top Board)	OP-28
Potentiometer Adjustments	OP-29
RV1 Excitation Level Adjustment	OP-29
RV2 Low Voltage Adjustment	OP-29
Field Terminal Strip (J1-J6)	OP-30

TABLE OF CONTENTS

Drawings:-

MW5-DIS
WTMW5-01
JB010011
JB010015
JB010014
JB010020
SMLCJB02
SMLCJB04
WT5013

Data Sheets

MW5 Calibration Data Sheet

KEYBOARD LAYOUT AND KEY FUNCTIONS (CONT'D)

MASTERWEIGH 5 KEYBOARD LAYOUT

TOTAL RESET	1	2	3	4
ZERO	5	6	7	8
CAL	9	0	C	MENU
	-	./+	A ABORT	E ENTER

Masterweigh 5 can operate in a protected security or open mode depending how the user has configured it. See "Security" for set up details. The following text assumes that the operator has gained access to the system.

SECURITY CODES

If a user has entered security codes into the Masterweigh 5, entry to the menus will be restricted. (Two four-digit codes will have been entered – see Menu 15 for details).

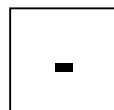
One code (low level) allows for the code holder limited access to any data in the menus, for inspection only. The other code (high level) is needed for access to menus and to make modifications to constant, start calibration sequences, etc. Note that no access is given if no code is entered.

If security codes have been activated, on pressing the Menu key, the computer waits for the four-digit code. If no attempt is made to enter a code then the display returns to MRMT format after 30 seconds. If an invalid code is detected, the display returns to MRMT format immediately. If a security code is detected then limited or complete access is gained to the menus, as appropriate. Once the menu format is exited the code will have to be re-entered for further access.

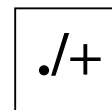
KEY FUNCTIONS



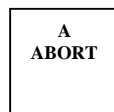
This key switches between the main display mode showing "Mass Rate/Mass Total" (MRMT) and the "Menu" mode.



AND



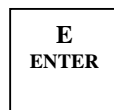
When in "Menu" mode, pressing the (+) or (-) key once will go forward or backward one menu entry. If either key is held down, the menu changes will repeat at a rate of approx. 5 per second. When entering the data, the (./+) key is the decimal point.



When in the "Menu" mode and entering changes or new data, this key enables the user to abort the changes and restore the existing entries. The top level menu screen is then displayed.



Similar to "Abort", except that the current screen data only is cancelled and the existing entries restored. The display remains at the current screen.



In menu mode, the key accepts the default setting or confirms any data entered and moves to the next level in the operating sequence.

In MRMT display mode, if the "Enter" key is pressed, the current CPU (central processor unit) status is displayed and also the number of times the CPU has been restarted.

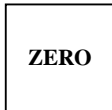
KEYBOARD LAYOUT AND KEY FUNCTIONS (CONT'D)

If the display is flashing, the CPU fault status may be viewed by pressing the enter key in the MRMT display mode.

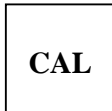
SPEED KEYS



When this key is pressed MW5 clears the accumulated mass total.



Activation of this key takes the operator directly to the belt zero function without having to scroll through the menu structure.



When this key is pressed, the operating display jumps to the fixed weight calibration function, ready to span the system.



The blank key has been deliberately left in this condition, as it is a key that will be assigned to user's requiring special functions. (ordered as option). However, if no options are required this key provides the user with a method of switching on and off the displays back lighting. The action of this key overrides the normal timed function of the backlighting. That is under normal operating conditions the back lighting will automatically switch off 5 minutes after the last keypad operation.

NUMERIC KEYS

These keys are used to enter calibration data.

KEYBOARD LAYOUT AND KEY FUNCTIONS (CONT'D)

Menu 1 is used firstly to enter the maximum capacity of the weigher and the precision of the remote counter pulse.

1

Menu Entry 1
Parameter Set Up

2

Current capacity = 1000.000 tonnes/hour
Enter new capacity? 0.000

3

Mass total increment=1.000 tonnes
Enter new inc. (10 -- 0.001)? 0.000

4

Remote totaliser pulse width =100ms
Enter new value? (20 - 1000) 0

Menu 1 can also be used to access and modify the precision zero reference and reference voltage, by pressing the "C" key. It is advisable however not to adjust this data unless the unit has been reconfigured.

5

Menu Entry 1
Parameter setup

6

WARNING: Calibration data.
Do not modify -- Press A to continue

7

Calibration zero = x.xxx milli-volts
Enter new zero ref.? 0.000

8

Precision ref. = x.xxx millivolts
Enter new precision ref. ? 0.000

9

Press E for Rate O/P span calibration
else press A

10

Rate O/P = x.xxmA
C for next. E to reset unit

1. At Menu Entry 1, press Enter to examine or modify the maximum capacity of the weigher the precision of the remote counter pulse or the remote counter pulse width.

2. At this step, the current feeder capacity is displayed. A new value may be keyed-in, then press Enter to continue. Otherwise press Enter with no data entry to retain existing values and continue. This value sets the 100% point for the 4-20mA mass rate output signal. Note that the system can measure mass rates above this value (assuming the instruments remain within their normal operating range), and higher values will be shown on the screen and totalised. However, the 4-20mA mass rate output signal will show 20mA for all mass rates above this value.

Note that units can be changed to tons, lbs, or kg if preferred, within Menu Entry 11.

3. This step displays and allows alteration to the mass total increment. This increment is used for both the mass rate and the mass total displays. Enter the new value required and press the Enter key. No change is made if Enter is pressed without data entry. Note that the increment set is the increment required to cause one pulse output from the electronic counter. Also, do not change the increment in normal operation, as the change in setting will invalidate any existing accumulated mass total.

4. This step displays and allows alteration to remote counter pulse width, this value is limited to between 20ms and 1000ms. Note the value entry should be in multiple of 10ms, ie: 20,30990,1000. No change is made if Enter is press without data entry. . One pulse is output each time the mass total increases by one increment (as set in step 3 above).

KEYBOARD LAYOUT AND KEY FUNCTIONS (CONT'D)

Enter a pulse width that will match with the remote counter response time, but keep the following in consideration when selecting this value : The pulse output can go no faster than the value you just selected, but the accumulation of the mass total may, and so the remote totaliser will fall behind the actual mass total. E.g. if the pulse width is set to 100mS, then at it's fastest rate, the output will on for 100ms, then off for 100ms. This will give a maximum output of 5 complete pulses per second (100mS on and 100mS off = 200mS per total pulse). Therefore, if the feeder is running faster than 5 increments per second (= 18000 increments per hour), then the remote total will be wrong. E.g for an increment value of 0.01tonnes, the limit will be 180tph.

9. Either exit at this step by pressing the "A" key, or press "E" to access the menu which exercises the 4/20mA circuit.

10. Press "C" to step through the Rate O/P's to the desired value namely: 20.0, 10.04, 5.02, 7.53, 6.27, 5.645, 5.335, 5.178, 5.099, 1.790mA. Press "E" to reset unit. (A current meter needs to be connected across pins 6 & 7 of J3 and in series with the load if connected).

To modify factory calibration data:

5. At Menu Entry 1, press the "C" key to gain access to the factory calibration data. The correct values for these calibration constants have been engraved onto the main board of the Master Weigh 5 stack (the top board). Check that the values in the computer are the same as the engraved values, and modify the values in the computer as required.

6. (The display will warn the operator not to modify data and to press A to exit and continue) Press the "E" key at this point for access to the Zero Reference.

7. Enter new data and/or press the "E" key to proceed.

8. Now access to the precision reference has been gained. Enter new data and/or press the "E" key again.

MENU ENTRY 2 Pulses per Belt Revolution Calibration

7

This calibration is carried out with the belt moving. The number of complete belt revolutions over a time period are counted by the operator, and the Masterweigh counts the pulses returned from the speed sensor device. The revolutions are then entered using the keypad and the pulses/rev calculated by the Masterweigh and then saved.

To enable the revolutions to be counted, a point on the belt should be marked with paint, and a suitable point on the framework chosen close to the belt. The count is then started as the belt mark passes this point and stopped as the mark again passes this point after the greater of 5 minutes or 5 belt revolutions.

1

Menu entry: 2 Pulse per rev = 1000 Revs =5

2

Manual entry of Pulses/Rev or press Enter to continue

3

Manual entry of N. of Revs or press enter to continue

4

To start belt pulse count, Press E Pulse counted = Time =

5

To stop belt pulse count, Press E Pulses counted = Time =

6

Enter number of belt revolutions ? Pulses counted = Time =

Pulses per belt revolution = Press E to save, otherwise press A

1. At Menu Entry 2, press Enter to proceed with calibration.

2. If the pulses per rev are known, then manually key in the number of pulses and press E. Otherwise simply press E to continue.

3. Manually key in the number of revs (for the above number of pulses) and press E. Otherwise press E to continue.

4. At the moment the belt mark passes the fixed point chosen, press E to start the Masterweigh counting pulses, and start counting revolutions. Note that the display panel will show the counting.

5. After at least 5 minutes, press E again to stop the count as the mark passes the fixed point.

6. Key in the number of revolutions counted, and press E to confirm.

7. Press E to save the number of pulses/rev just calibrated, otherwise press A to abort and return to the original values (if any).

MENU ENTRY 3 – Load Zero Calibration

This menu entry enables the operating zero to be calibrated. A specified number of belt revolutions are run (as determined by Menu 2), with no material or calibration weights on the belt. If the zero is correct then the mass total accumulated over the period will be zero. The display shows the currently stored value in millivolts, as read at the load-cell input including any contribution made by the autozero function.

Note that the zero value is automatically adjusted if the excitation voltage changes.

1

Menu entry: 3 Zero cal. = 2.563mV 2.563mV ZTrck

2

Manual entry of Zero Error, 0.000mV or press Enter to continue

3

Press E to continue Mass rate = 0.000

4

(Zero reset) To Start zero cal, Press E Mass rate = 0.000 Revs = 0.0

5

To Abort zero calibration, Press A Mass rate = 0.000 Revs = 0.0

6

To calculate new calibration, Press E Mass total = 1.150 Revs = 10

7

Zero error = 2.756 millivolts Press E to save, otherwise press A

1. At Menu Entry 3, press Enter to proceed.

2. (Optional) Using a digital voltmeter, measure the belt zero error value (in millivolts) at the loadcell, or read the mV level displayed in menu 8.

Manually key in the value to the Masterweigh and press the Enter key to accept. Otherwise, press Enter with no data entered to continue with no change.

Note that entering this value does not negate the need to perform a zero calibration.

3. The live zero error is now displayed as a mass rate. Press Enter for the loadcell calibration procedure.

4. The mass total will now display zero. Check that the belt is empty, then press the Enter key to begin the zero calibration test.

5. The difference between the current loadcell zero and the actual load reading is accumulated over the test duration, which is the total number of belt revolutions specified in menu 2.

The test can be aborted at any time by pressing the Abort key. If the test is aborted, the "working copy" of the load zero is reinitialised from the stored load zero calibration value. This "working copy" normally includes contributions from both the load zero calibration (as carried out in this menu entry) and the auto zero tracking function. It is thus possible by entering the menu to this level and then aborting to reinitialise the working copy of the load zero and remove any auto zero tracking contribution.

MENU ENTRY 3 – Load Zero Calibration (Cont'd)

6. This display will come up automatically when the belt has completed the required number of revolutions. The measuring phase of the test has finished and the resulting mass total is displayed. This mass total should be approximately zero, however if non-zero then a new loadcell zero may be required.

Press the Enter key to display the millivolt offset resulting from this test.

7. The new loadcell zero, or offset, is displayed in millivolts. Press the Enter key to save this value as the new loadcell zero, or press Abort to exit without saving.

MENU ENTRY 4 – Fixed Weight Calibration

This menu entry allows the automatic calibration of the load-cell span. The test is run over a preset number of belt revolutions, as in Menu 2, during which calibration weights (or weigh chains) are placed on the belt or weighframe. A mass total is accumulated in the course of the test. This total is then compared with an expected or "target" weight and the span adjusted accordingly. The display shows the currently stored load-cell span value.

1

Menu entry : 4
Fixed weight calibrate, span = 222.1

2

Manual entry of Span Factor, 0.000
or press Enter to continue

3

Span Cal Mode = Fixed Weight
Press Clear to Change Enter to accept

4

Current weight = 120.8 tonnes
Enter target weight ? 0.000 tonnes

5

Press E to continue
Mass rate = 0.000

6

To Start span calibration, Press E
Mass Rate = 0.000 Revs = 0.0

7

To abort span calibration, Press A
Mass rate = 1543.000 Revs = 1.507

8

To calculate new calibration, Press E
Mass total = 120.000 Revs = 10

9

New span factor = 223.580
Press E to save, otherwise press A

10 (Seen only if span invalid)

Span of 345678.123 is invalid
Press A to continue

1. Press Enter when at Menu Entry 4 to proceed.
2. At this stage the belt span factor can be set manually by entering the desired span factor and pressing the Enter key. If no value has been entered, then no change is made to the stored value and the next level is entered.
3. Masterweigh 5 has been provided with two methods of spanning (calibrating). Fixed Weight or Empirical (Menu 5).

After initial calibration, the user can, by toggling "Fixed Weight" to "R-Cal", perform a calibration verification. An explanation of this procedure follows this text.

For initial calibration, toggle this menu step to Fixed Weight by pressing the Clear "C" button, if R-Cal has been selected.

MENU ENTRY 4 – Fixed Weight Calibration (cont'd)

4. The target weight is the mass total that is expected over the number of belt revolutions as currently set. (Menu 2). This target weight may at this point be changed to suit the calibration weights being used. Note that this value will generally be determined by running this procedure and recording the result, immediately after performing an empirical calibration. (Menu 5). A load zero calibration should generally be performed (Menu 3) before running this procedure.

If a new value is entered then pressing the Enter key will save this as the new target weight. If the Enter key is pressed without entering a target weight, then no change to the stored value occurs.

5. The current mass rate is shown, the number of belt revolutions is zeroed. Press the Enter key to start the test.

6. Once started the test will run until the currently specified number of belt revolutions has been counted. (Refer to Menu 2).

7. During this step the weight is totalised over the specified number of belt revolutions, after which time the totalisation is automatically stopped. If the Enter key is pressed during the test, then the totalisation will be terminated, with a mass total of zero. The test can be aborted at any time by pressing the Abort key.

8. The resulting mass total is displayed along with the number of belt revolutions counted. Press the Enter key to calculate the new span calibration factor.

9. The new derived loadcell span is displayed. Press the Enter key to save this value as the new loadcell span. Press the Abort key if this value is not to be stored.

10. Should the span value calculated be outside the range 0.1 to 3000 then the Masterweigh will display a warning message. Under these circumstances the new span will not be saved, and the unit will revert to the value previously stored.

Calibration Methods

1. Ideally conveyor belt scales should initially be calibrated using empirical data obtained from accurate static scales. However, in most situations this task is impossible to achieve but the fact remains that there is no substitution for data being input to Masterweigh 5 that has been derived from real material bearing down on the load-cell via the weighframe/carriage at representative speeds.

2. A calibration chain, a device that rolls on top of the belt provides the next best method of calibration and check calibration. It imparts load to the cells through the belt but can not simulate belt tensions as a fully loaded belt does.

3. Static calibration weights are often used where a chain is impractical to use. Bars of a known weight are loaded directly onto the weighframe and hence simulated a load. This method does not take into consideration belt tension or weight transfer through the belt. It does however, exercise the weighframes mechanics.

4. R-Cal is an electronic method of checking the calibration. A simulated loadcell signal is created by running the belt empty and electronically unbalancing the loadcell by switching in a reference signal across one arm of the loadcell bridge.

MENU ENTRY 4 – Fixed Weight Calibration (cont'd)

This method provides a reasonable method of quickly checking a weightometer but is no substitution for the aforementioned calibration methods.

The software required to implement this function is supplied in all Masterweigh 5 units but the hardware required for the use is an optional extra and therefore only supplied to order.

Assuming that your system is rigged for R-Cal, proceed as follows.

Initially, calibration Menu 4 should be accessed and the enter key pushed until the sub menu Span Cal Mode is reached.

Menu 4:

Span Cal Mode = R-Cal Press Clear to change, Enter to accept

Toggle the clear key until R-Cal has been selected.

Now proceed as for normal calibration which is performed as described under Menu Entry No. 4.

When Masterweigh 5 completes the test, note the number but do not accept it by pressing enter. Press the Abort key.

The total achieved should be logged and future R-Cal tests reference to it. If the value recorded in subsequent tests exceeds +/- 0.5% of the original value perform a full calibration using weights etc.

Note: Zero system prior to R-Cal test.

MENU ENTRY 5 – Empirical Span Calibration

This menu entry enables the entry of manual belt totalisations and the resultant recalculation of the load-cell span. To use this calibration facility, it is necessary to weigh a quantity of material with the belt scales and then to accurately determine the actual mass of that material by independent means (i.e. via a weighbridge). The two totals are then entered and the Masterweigh computes the new span factor.

1

Menu entry: 5 Empirical calibration, span = 211.7

2

Enter weigh bridge total? 0.000

3

Enter belt scale total? 0.000

4

New span = 205.6, previous = 211.7

1. At menu Entry 5, press Enter to proceed.

2. Enter the exact mass total, as measured by the weighbridge. Press Enter when the data is correct.

3. Enter the mass total as measured by the weigher. Press Enter.

4. Press Enter to store the new span value as the load-cell span calibration factor. Press Abort if no update is required. Press Menu and Enter to save.

THIS PAGE INTENTIONALLY LEFT
BLANK TO INSERT APPROPRIATE
SOFTWARE TO PREVENT CREATING
MANY IDENTICAL FILES IN VARIOUS
LOCATIONS

STANDARD SOFTWARE: EMPIRICAL
SPAN

Jodie:

Mydocs\manuals\software\mw5\mw5empir

OR

**Non Standard Software: Mass rate multi-
point linearisation**

Jodie: Mydocs\manuals\software\mw5liner

MENU ENTRY 6 – NULL LEVEL

This entry displays the level at which the load is considered to be zero. Below this level, the mass rate display will show zero, no increment of the mass total will occur, no pulses will be output to the e.m. pulse counter and the mass rate analog output will be set to 4.0mA.

1

Menu entry : 6 Null level = 20.000 tonnes/hour

2

Max Mass Rate = 230,195 Press C to Clear, Press E to continue

3

Enter a new null level ? 0.000 Mass rate = 230.497 tonnes/hour

1. At Menu Entry 6, press Enter to proceed.
2. Max Mass rate will latch on the highest mass rate value recorded automatically.
3. Key in the new Value as observed in menu no.2. Press Enter when the data is correct.

Note on selecting the null level : This entry is used to mask variations in mass rate caused by variations in the belt weight, caused by the belt splice etc. To select the null level, observe the mass rate shown over several belt revolutions with the belt running completely empty (ie no product or calibration weights).

Take note of the highest equivalent mass rate reached, then enter a value slightly higher than this level. Eg if the mass rate was swinging from -20 to 0 to +20 select 22 as the null level. On a correctly installed and aligned weigher, this figure should be approximately 1% of capacity.

MENU ENTRY 7 – Auto Zero Tracking

This entry specifies the mass rate level below which automatic zero tracking occurs and the number of belt revolutions required before a new zero level is established in the Masterweigh. Control of the Autozero Alarm relay is achieved from this menu. The auto zero mode will not be entered, or continue unless the mass rate remains below the specified level. The value is normally set at approximately 1.5% of capacity. A qualifying time delay period is also provided to ensure that the belt is completely free of material. Should it be necessary to clear the present auto zero value, then this can be done by entering Menu 3 (load zero calibration), then aborting after starting the test. A "z" will be displayed at the right hand side, bottom line, of the main mass rate/mass total display, when the auto zero conditions are met and the Masterweigh is collecting data for a possible new zero level. Note: The auto zero tracking procedure is inhibited under the following conditions:-

- * Masterweigh not in the mass rate / mass total display mode
- * Input tachometer frequency less than 5Hz.

It may be required that the user wishes to know if the Autozero function is being forced to zero out, belt zero errors which could be considered as abnormal. This is achieved by setting a window around the signal being returned during any period that the belt is considered to be running empty by the computer. The window is set in this menu at step 5 & 6. If the signal from the load cell falls outside these user preset levels then the Autozero limit alarm relay will energise.

Under some circumstances it may be necessary to increase the tolerance at which Masterweigh flags in the display that a negative loadcell excursions has taken place which is greater than the level set in the Auto zero x 2.

The error is only flagged in the local display in the form of an "E" at the right hand side of the display where the "Z" is normally shown.

Step 7 allows the user to increase the tolerance before displaying the "E". At step 8 the user can toggle the above function on or off depending on preferences.

Note: Under normal running conditions negative loadcell excursions should not be occurring! Check the weigh area for abnormalities.

1

Menu Entry: 7
Zero Track if greater than 20.0 for 5 revs

2

Auto Zero Level = 20.0000 tonnes /hour
Enter New Level ? = 0.00000

3

Auto zeroing period = 5 revs
Enter new period? 0

4

Delay before auto zeroing = 60secs
Enter new Delay? 0

5

Auto Zero Low Limit – 0.000mV
Enter new level?

6

Auto Zero high Limit – 0.000mV
Enter new level? 0.000mV

7

Auto Zero Error Level = 2 times Auto Zero
Enter new value ? 0

8

Autozero Error Display is : On
Press Clear to Change, Enter to accept

MENU ENTRY 7 – Auto Zero Tracking (Cont'd)

1. At Menu Entry 7, press Enter to proceed.
2. Enter the new autozero level in mass rate units and press the Enter key. If the Enter key is pressed with no data entry then the stored value remains unchanged.
3. Enter the period required (in belt revolutions) over which autozeroing occurs. Note that the number of belt revolutions should be chosen such that the total zeroing period is of the order of 5 minutes or more. This will ensure that accurate zero levels are produced. Note that the actual zero level used by the Masterweigh will not be updated until a zeroing period has been completed. If a new value is entered and the Enter key is pressed then that value is saved, otherwise no update occurs.
4. This step enables the qualifying delay time to be set. Choose a time that will ensure that all material is off the belt. The delay time commences when the mass rate falls below the minimum level set above.
5. Step five allows the user to enter the value in mV below which it may be considered that an invalid Autozero is taking place.
6. Step six allows the user to enter the value in mV above which it may be considered that an invalid Autozero is taking place.
7. Increase this factor if the letter "E" is being encountered in the main display.
8. The function of displaying the letter "E" can be switched on or off here by pressing the "C" button.

MENU ENTRY 8 – Loadcell Input (Millivolts)

This entry displays the load-cell input in millivolts. The displayed value is unaffected by the load zero, load calibration, and zero tracking functions. The entry also displays the excitation voltage as currently sensed by the Masterweigh. It is displayed to the nearest volt only, ie. 10V is in the range 9.501 to 10.5V. It is updated once every 3 minutes.

This display enables a user to confirm that the Masterweigh is correctly sensing the excitation voltage and thus that all links etc. are correctly installed. Incorrect excitation sensing will result in inaccurate and unstable mass rate measurements. Access is also available to the output of the voltage to frequency converters.

1

Menu Entry : 8
 Loadcell = 16mV, (Extin. = 10V)

2

V to F count = xxxxx
 Press Enter to continue

This facility is for technician's use only.

1. Menu Entry 8 displays the load-cell millivolt output and excitation voltage.
2. Press "E" to access the current V to F output.
3. Press "E" again to return to Menu Entry 8

MENU ENTRY 9 – Tacho Frequency

This entry displays the current tacho frequency in hertz, (the input range is 5Hz to 1000Hz) and switches between software or hardware inputs.

1

Menu Entry 9 :
 Tacho Frequency = 50.005 Hertz

2

Tacho Source = Hardware
 Press Clear to change, Enter to accept

3

Tacho Source = Software
 Press Clear to change, Enter to accept

4

Tacho Source = Ext. Con
 Press Clear to change, Enter to accept

1. Press "E" to enter the menu to select the source of the tachometer signal.
2. Press "C" to change (or toggle) between the available pulse sources which are :
 - Hardware – input signal to the system as generated by the speed sensor (magnetic pick-up or optical tachometer)
 - Simulated – an internally generated 100Hz signal that is always on.
 - Ext.Con – an internally generated signal that is only on when an external contact is closed between terminals “DG” and “T In” on terminal strip J3.
3. Press "E" to accept and return to the Menu Entry 9.

MENU ENTRY 10 – Modification of Filter Constants

Filtering can be applied to the following functions:

Displayed mass rate
4-20mA mass rate output
Tacho input

The level of filtering is specified by a constant that may be in the range 1 second to 120 seconds. Time constants greater than 120 seconds have the same effect as a 120-second constant.

A time constant of 1 second is equivalent to no filtering. Time constants greater than 1 second introduce a delay in the rate of change of the filtered function.

1. Press Enter to modify the display filter time constant.
2. The display mass rate filter time constant is shown. When a time constant of greater than 1 is selected, the main mass rate display is damped. A new value for the display filter constant may be entered.
3. The 4-20mA mass rate output filter time constant is now displayed. A new value for the mass rate output filter constant may be entered.
4. The tachometer input filter is displayed here and a new constant applied if necessary.

Note: At each step, pressing the Enter key will save the new value. If a new value has not been entered, then the current value is unchanged.

1

Menu Entry : 10 To modify Filter factors press Enter

2

Display Time constant is	2 secs
Enter new Time constant	0

3

Rate O/P Time constant is	4secs
Enter new Time constant	

4

Tacho I/P Time constant is	1 secs
Enter new time constant	

MENU ENTRY 11 – Modification of Displayed Units

The displayed units for mass may be selected from tonnes, lbs, tons and kgs. The displayed units for mass rate will be the same as those selected for mass, ie. tonnes/hour, lbs/hour, tons/hour or kgs/hour.

1

Menu entry : 11
To modify display units, Press E

2

1 = tons	2 = lbs
3 = kgs	4 = tonnes

1. Pressing the Enter key will advance to select mass units.

2. At this stage the mass units which can be displayed are shown. To select the mass unit required press the number key associated with it, then press the Enter key. The units number selected will be shown in the lower right hand corner of the display. Numbers greater than 4 will not change the currently displayed mass total and mass rate units. Pressing the Enter key without entering a new unit number, or pressing Abort, will not change the currently displayed units.

3. Press Menu and Enter to save.

MENU ENTRY 12 – Belt Speed Indication

This entry displays the current belt speed in metres/second (or feet/minute if the mass rate unit is in tons or lbs) based on the total belt length in metres.

1

Menu entry : 12
Belt speed = 3.10 metre/second

2

Belt load = 75.015 kg/metre
Press E to continue

3

Current belt total length = 200.000m
Enter new belt total length 0.000m

4

Enter measured belt speed in metres/min
0.000 Press E for belt length

5

Calculated belt length = 0.000 metres
Press E to save, otherwise Press A

1. This entry shows the current calculated belt speed. Press Enter once view the current belt loading.

2. The current calculated belt loading will be displayed in the appropriate units (Kg/m or Lb/ft, depending on the mass units selected.). This belt loading is calculated from the current Mass Rate and belt speed.

3. The current value for the belt length is shown. If the belt length is known, enter it here.

4. If the belt length is not known, and an accurate belt speed has been physically measured from the belt itself, the Masterweigh can calculate the belt length. Enter the measured belt speed in the units shown, then press E to calculate the new belt length.

5. If you entered a belt speed, this value will be the calculated belt length. If it seems correct, Press enter to save the value, or abort to ignore the calculation. Note that if you entered a belt length in step 3 and not a belt speed in step 4, this value will be meaningless. Press E to continue.

MENU ENTRY 13 – Clearing Mass Total

Menu entry : 13 Press C, to clear Mass Total

1. When the mass total on the "mass rate/mass total" display (MRMT) is to be zeroed, press C at Menu Entry 13. All totalised figures are then cancelled by the integrator.

Press Menu, then Enter to return to the MRMT display.

MENU ENTRY 14 – Real Time Clock Menu

This menu controls the operation of the Masterweigh 5 real time clock. The real time clock is a separate module with its own battery power source that will continue to keep accurate time, even in the case of power loss to the Masterweigh 5 unit. This menu is only accessible if the real time clock module has been installed. Step 1 displays the following current time, date and day-of-week information.

1

Menu entry : 14	Wed
Time = 09:12:43am	Date =

Pressing Enter advances to:

2

Elapsed Time = Press clear to reset
0 days 00.19.58 hours

Here a free running elapsed time count is displayed. Pressing Clear will reset the elapsed time counter. Pressing Enter advances to:

3

Clock is currently in 12-hour mode
Press +/- to change, Enter to accept

The Masterweigh 5 real time clock can be configured to display the current time in either 12 or 24-hour mode, the selection is made in this menu.

Pressing Enter advances to:

4

Time = 09:13:56am
Enter new time (HHMM)

Here the current time is displayed and may be modified. A 4-digit time string of the form "HHMM" needs to be entered. Where HH is the desired hours, ie. "12", "03", etc, and MM is the desired minutes, ie. "45", "07", etc. E.g. to enter 9:30, press 0,9,3,0,E.

Pressing Enter advances to:

5

Time is currently : am
Press +/- to change, Enter to accept

Here the current 12 hour time format postfix is displayed, and may be modified. The user can select either "am" or "pm".

Pressing Enter advances to:

6

Date = 29/6/94
Enter new date (DDMMYY)

Here the current date is displayed and may be modified. A 6-digit time string of the form "DDMMYY" needs to be entered. Where DD is the desired days, ie. "27", "04", etc. MM is the desired months, ie. "11", "05" etc and YY is the desired years, ie. "94", "01" etc. E.g. to enter 12 Feb 2000, press 1,2,0,2,0,0,E.

Pressing Enter advances to:

7

Day of the week = Wednesday
Press +/- to change, Enter to accept

Here the current day of the week is displayed and may be changed by the user. Pressing the "+" or "-" key toggles through the days of the week.

Pressing Enter advances to:

8

Power of hours = 1
Press Enter to continue

Here a count of power-on hours since the last unit re-configuration is displayed. This display is provided for information only, it is not user adjustable. Pressing Enter returns to step 1 above.

MENU ENTRY 15 – Access Code Menu

Masterweigh 5 provides for 2 levels of user configurable access code. If no access codes are activated, all Masterweigh 5 menus are accessible all the time. An Operator and a Configuration access code may be entered. As soon as an access code is activated, the user cannot leave the main mass rate/total menu and gain entry to the menu system without entering a valid/correct access code.

Entering the correct Configuration access code allows full access to all Masterweigh 5 menus and parameters. Entering the correct Operator access code allows limited access to the Masterweigh 5 menu system.

Step 1 of this menu displays:

1

Menu Entry : 15
Press Enter to modify access codes

Unless the special security key has been installed in link 3 of the CPU PCB, the following menus cannot be accessed. If the security key is installed, then pressing Enter advances to:

2

Operator Access Code :
Enter access code ? 0

Here a new Operator access code may be entered, this can be a number in the range 1 to 32766. Note that entering an Operator access code of 0 (zero) clears the Operator access code. If the security key is installed, then pressing Enter advances to:

3

Configuration access code:
Enter access code ? 0

Here a new Configuration access code may be entered, this can be a number in the range 1 to 32766. Note that entering a Configuration access code of 0 (zero) clears the Configuration access code. Pressing Enter returns to step 1 above.

MENU ENTRY 16 – Report Printing Menu (Optional)

This menu controls the automatic report printing function of the Masterweigh 5. This menu is only accessible if the real time clock module has been installed. It is possible to configure the Masterweigh 5 to automatically produce a report, via the RS232 serial port, on either a time or mass total basis. It is also possible to manually command a report at any time. The format of the report is:

Masterweigh Report

Date = 29/06/00
 Time = 12:01:41
 Mass total = 2474450 tonnes
 Mass rate = 5380 tonnes/hour

Menu step 1 displays the following:

1

Menu entry : 16 Automatic report printing	Off
----------------------------------------------	-----

Pressing Enter advances to:

2

Press Clear to print report NOW Press E to continue

Pressing Clear will cause a report to be immediately printed via the RS232 serial port.

Pressing Enter advances to:

3

Report Mode = Off Press Clear to change, Enter to accept

Pressing Clear toggles the report mode between:

- * off,
- * time based, or
- * total based

Pressing Enter when report mode is Off, returns to Step 1 above.

Pressing Enter when report mode is Time based advances to:

4

Report every	1 hour
Enter new value ?	0 hours

Here the time-based reporting period is displayed and may be modified. The time period entered here will cause the Masterweigh 5 to automatically print a report via the serial port every time the period expires, ie. a report period of 4 hours will cause a report to be automatically printed at midnight, 4 am, 8 am, noon, 4 pm, 8 pm, etc. Pressing enter here returns to step 1 above.

Pressing Enter when report mode is Total based advances to:

5

Report every	100 tonnes
Enter new value ?	0 tonnes

Here the total-based reporting increment is displayed and may be modified. The mass total increment entered here will cause the Masterweigh 5 to automatically print a report via the serial port every time the increment is added to the mass total, ie. a total increment of 2500 tonnes will cause a report to be automatically printed at 20000 tonnes, 22500 tonnes, 25000 tonnes, 27500 tonnes, etc. Pressing Enter here returns to step 1 above.

The RS232 Parameter are:

Baud	19200 bps
Data bit	8 bits
Stop bit	2 bits
Parity	None

RESETTING MASTERWEIGH 5

Under some circumstances Masterweighs memory can be corrupted so that correct operation of the unit is not possible. This condition can occur if Masterweigh has been subjected to severe electrical noise or spikes.

These phenomena usually occur on 240/110V AC power lines, however they can also appear on the load-cell input cables as well as the tachometer cables. Masterweigh has been protected as far as possible, however, severe noise or spikes can get through.

Once any part of memory has been corrupted Masterweigh will detect it and automatically flag an error. If the corruption has only changed data, an error may not be detected and some erroneous results may occur. The only way to clear the memory of this data is by re-initialising.

Switching off and on will not clear the memory. The act of re-initialising causes all the calibration data to be lost and replaced by factory data. The calibration data specific to your application can easily be re-entered if you have kept a note of what was in the menus.

Menu 1 however, does have specific data that is logged on the main PCB under Calibration zero and Precision ref..

LOG ALL CALIBRATION DATA, AS YOU MAY NEED TO MANUALLY RE-ENTER IT AT A LATER DATE.

TO RE-INITIALISE MASTERWEIGH 5 PROCEED AS FOLLOWS:

1. Switch off Masterweigh.
2. Simultaneously press the Blank and Abort keys.
3. With both the above keys pressed switch Masterweigh on.
4. The display will now show the message:

Press C to Configure
Any other key to continue
5. Now press the C key and Masterweigh will return to normal running mode.
6. Masterweigh is now configured to factory defaults.
7. Press Menu to enter menu entry 1, then press C to enter the calibration data section. The display will warn you not to continue. Press E to continue.
8. The display will request a new Calibration Zero to be entered. Enter the value that is engraved onto the right hand side of the main pcb under the label "Cal Zero", then press E.
9. The display will request a new Precision Reference. Enter the value that is engraved onto the right hand side of the main pcb under the label "Prec. Ref.", then press E.
10. Press M then E to return to normal running mode.

Remember: If MW5 is reconfigured all calibration data is lost! Keep Notes.

FACILITIES AVAILABLE

Introduction

The Masterweigh is a precision microprocessor based instrument for accurate integration of mass totals in belt scale applications.

The "core" highly successful Masterweigh 1 design has been in operation for many years and has been proven in the field and tested by the National Standards Authority of Australia. The tests on the core proved that the instrument is accurate to 0.1% over its operating range. The operating environment is based on a series of discrete Menus. Each menu allows the user to set up a working environment or calibrate the system.

For a detailed description of each menu, refer to **Section OP-3-OPxx** of the manual.

Note that detailed information relating to the keyboard operating command procedures is to be found earlier in this manual.

Load Cell Input and Excitation

The Masterweigh is designed to accept a load-cell millivolt signal in the range 0 to 32 millivolts with a resolution of approximately 4 microvolts.

An on-card voltage source provides excitation for the load-cell. This source can provide excitation for up to four 350 ohm load-cells in parallel.

The excitation is not precisely controlled, but is maintained within approximately 1 percent of the set value. The Masterweigh monitors the excitation voltage and automatically compensates for any voltage change that may occur.

The excitation is adjustable over a wide range to enable optimum performance to be obtained from a wide variety of load-cells.

The Masterweigh may be configured to provide either a positive excitation voltage referenced to ground (unipolar) or a plus/minus (bipolar) voltage, by configuration of links. The positive voltage is continuously adjustable from +4 to +12 volts. The negative voltage is set at -12 volts. The Masterweigh is factory set for a unipolar excitation of 10 volts.

Following adjustment of the excitation, allow a minimum of 30 seconds for the Masterweigh to update its internal excitation reading before proceeding with calibration functions.

The approximate value of the excitation voltage sensed by the Masterweigh is displayed in Menu 8. This should match the voltage sensed at terminals J3 pin 12 and 13, if link LK3 is correctly installed, and should be checked when configuring the Masterweigh. (Allow 30 seconds for update of display after adjusting the excitation).

Incorrect configuration of excitation sensing will cause erratic mass rate readings.

The millivolt input accepts either a differential millivolt signal or a half-bridge input and will operate accurately over a common mode range of minus 8 to plus 8 volts. The input is overload protected to plus or minus 35 volts on either terminal with the Masterweigh energised, and plus or minus 20 volts on either terminal when not energised. Transient overload capacity is much higher than this continuous rating, and depends on the duration of the overload.

FACILITIES AVAILABLE (CONT'D)

Load-cell Input and Excitation (Contd.)

The analog digital conversion is performed using voltage to frequency conversion techniques, thereby providing excellent rejection of signal noise over a wide frequency range.

With the exception of short periods allocated to self-calibration, the Masterweigh is continuously monitoring the load-cell input rather than periodically sampling, as is the case for systems which use dual-slope integrating converters. This results in a more accurate measurement of the rapidly fluctuating input signal from the load-cell.

Careful design of the input circuitry ensures excellent rejection of common-mode signals both AC and DC.

Note: The excitation voltage regulators are overload and short-circuit protected, however, short circuiting of the excitation output will interfere with normal operation of analog input circuitry and the RS232 interface.

Caution: Application of an external voltage source to the excitation terminals may cause serious damage to the Masterweigh.

No calibration or adjustment of the Masterweigh analog inputs is required. Gain and zero are automatically adjusted by the reference. This automatic calibration is repeated once every 30 seconds, whenever the Masterweigh is energised.

After energising the Masterweigh, always allow a minimum of thirty (30) seconds for this automatic calibration to be performed before initiating a span or zero calibration sequence.

(Note: If Masterweigh has not been energised for some time, allow 3 minutes before initiating the above).

FACILITIES AVAILABLE (CONT'D)

Tacho Input and Supply

a) Electrical Characteristics

The tacho input is designed to accept a voltage input of 2.5 to 50 volts peak and so will accept either a TTL or sinusoidal voltage input. The input threshold voltage is +1.2 volts at the positive input with respect to the negative input.

The negative input is directly connected to the Masterweigh grounds. Avoid earthing this input in the field as it will create ground loops.

The tacho input will not accept frequencies in excess of 800 Hz (approx.).

A regulated +5 volt supply is provided for energising a digital pulse generator. This supply is rated at 200mA maximum and is overload and short-circuit proof with fold-back current limiting.

It may be necessary to briefly remove all load after removing a short circuit in order to reset the protection circuit. Short-circuiting of the tacho +5 volt supply will not affect the Masterweigh CPU operation.

Masterweigh is fitted with a potentiometer (RV2) to adjust the tachometer's 5V rail if required. (Normally only used when the tacho supply drops to a voltage where the tachometer ceases to work owing to significant voltage drop from long cable runs, IS barriers or the like.

CAUTION: Application of an external voltage source to the tacho supply terminals may cause damage to the Masterweigh.

b) Frequency Selection

The tacho generator should be selected and fitted to provide a frequency input to the Masterweigh within the range 5 to 1000 Hz, to ensure compatibility & accurate measurement. The tachometer is normally selected for the user by the factory. Selection depends on rotational speed of the pick up pulley, which in turn is supplied by the user.

Note that the tacho frequency has no affect on the rate at which the load cell signal is sampled.

Pulse Output

The Masterweigh provides a pulse output for external accumulation of the mass total. Masterweigh provides for three methods of indicating when an increment in Masterweighs total has occurred.

- 1) An Internally Generated + 5VDC Pulse
- 2) An Internally Generated + 28VDC Pulse
- 3) Contact closure from an internal relay (providing voltage free contacts).

Which of these options is used can be selected from links LK6, LK7, Lk8 and LK9 as shown in the USER CONFIGURATION section.

The pulse duration is adjustable in Menu 1. One pulse is output each time the least significant mass total digit displayed is incremented by 1 count. A minimum of 20 milliseconds is guaranteed between pulses, thereby providing a maximum pulse rate of 25 pulses per second. (20 milliseconds on, plus 20 milliseconds off).

The internal +5V supply is regulated to +5V. It is not isolated from ground. External load resistance should not be lower than 50 ohms.

FACILITIES AVAILABLE (CONT'D)

The internal +28V is unregulated and may vary over the range 25-35V. It is isolated from ground to allow configuration of a fully isolated pulse output. This +28V supply is shared with the 4-20mA analogue loop output, and is rated at 400mA continuous maximum current.

The contact closure is completely isolated and is rated at 32V maximum and 500mA maximum. It must not be used for 110V or 240V operation.

All pulse outputs are protected by 2 of 500mA fast blow fuses, F2 and F3.

Analog Output

The Masterweigh provides one analog output channel. The output operates over a 4-20mA range and provides a resolution of better than 0.5%. It operates as a loop-powered configuration and therefore derives its operating power from the 4mA residual loop current. A minimum of 20 volts is required to operate with zero ohms load, rising by 1 volt for every 50 ohms of load, ie. 30 volt supply required for 500 ohm load.

The output can operate with supply voltage of up to 50 volts and provides excellent rejection of power supply ripple and noise. The loop power supply thus need not be heavily filtered or regulated.

An unregulated DC supply is provided on the Masterweigh board, which can be used for energisation of the analog loop.

This supply provides a nominal 28V DC and is isolated from the Masterweigh ground. Links are provided on the board to enable this supply to energise the analog output.

To use an external loop supply, configure links LK4 and LK5 on the board appropriately and connect the external supply in series with the analog loop.

Span calibration of the output is readily performed by accessing the analog calibration in the Menu 1 set up.

There is no provision for zero adjustment on the analog output.

Earthing

This is achieved by installing the shunt on LK1 (link) located on the lower pcb above the capacitors. Installing this link will connect the Masterweigh's digital and analog grounds to power earth.

Display Backlighting

The liquid-crystal display used in the Masterweigh provides LED backlighting for improved readability under adverse light conditions. If the unmarked key has not been activated then the display will switch off if any key has not been used within 5 minutes.

System Output Status

A voltage free contact has been provided for remote monitoring of the Masterweigh autozero function. If the autozero function returns a value that is outside the "high and low" limits that were set in Menu 7, the relay will energise. It will remain energised until an operator initiated zero is performed in Menu 3.

USER CONFIGURATION

Power Supply PCB (Lower Board)

LK1 Grounding

When the shunt is in position Masterweigh is referenced to ground. When open Masterweigh is floating.

LK2 Excitation Selection

This link allows the user to select either a unipolar or bipolar excitation voltage.

Refer also to Section "Load-cell Input and Excitation".

Unipolar (OV) is used for excitation voltages in the range 4 to 13 volts. Selecting bipolar (-VE) allows a plus/minus excitation with a total voltage within the range 16 to 25 volts.

LK3 On-Board Half Bridge

This link allows use of input devices that have a half bridge configuration.

When linked for half bridge input (micro), the negative side of the `load-cell` input is disconnected from the terminal block (J6), and instead connected to an on-board half bridge circuit. This half bridge is energised from the excitation as supplied to the external device.

The zero point is adjustable via RV1. (Refer to Section "Potentiometer Adjustments, RV1).

LK4 , LK5 Current loop supply

These links select the power supply for the analog output current loop. The supply can be an internally generated isolated 28VDC supply, or an external supply of 20 to 50VDC.

Set the links to select the appropriate power source as follows :

Internally generated :

LK4	LK5
1-2	1-2

Externally generated :

LK4	LK5
2-3	2-3

LK6, LK7 ,LK8, LK9 Control Pulse Output Type

These links select the power source for the totaliser counter pulse output. Set the links to suit the external counter device.

Internally generated +5VDC (not isolated)

LK6	LK7	LK8	LK9
1-2	1-2	1-2	1-2

Internally generated +28 VDC (Isolated)

LK6	LK7	LK8	LK9
1-2	1-2	2-3	2-3

Relay provided voltage free contacts

LK6	LK7	LK8	LK9
2-3	2-3	2-3	2-3

CPU / PCB (Top Board)

LK1

When installed to the bottom, Masterweighs digital communication is based on the RS232 protocol. When installed to the top the digital communication is based on the RS485 protocol. RS485 communications are only available if the main board has the relevant optional components installed.

LK2

Not user configurable. Link 1-4 & 3-6, or leave un-linked.

POTENTIOMETER ADJUSTMENTS

Power Supply PCB (Bottom Board)

RV1 : Used to adjust the load cell excitation used in conjunction with a digital meter or the Masterweigh when menu 8 has been selected.

RV2 : Used to boost the tachometer supply voltage when the voltage drops are evident at the tachometer, due to a large separation between Masterweigh and the tachometer, or due to Intrinsic Safety Barriers on the tachometer cables.

CPU / PCB (Top Board)

VR1 : Adjusts the LCD display viewing angle so that the display can be easily read.

VR2 : Used to span the analog output channel. Use this potentiometer with a digital current meter in series with the output. Use this potentiometer in conjunction with Menu 1, Sub Menu C, final step, to calibrate the analog output by setting the output to 20.000mA in the menu, then adjusting the potentiometer until the current meter shows 20.000mA

FIELD TERMINAL STRIPS

J1 – Power supply input

- | | | |
|---------|---------------|---------|
| 1. L/L1 | 240VAC/110VAC | Active |
| 2. N/L2 | 240VAC/110VAC | Neutral |
| 3. G | 240VAC/110VAC | Earth |

J8 – Auto Zero Limit Alarm

- | | |
|--------|-------------------------|
| 1. COM | Common contact |
| 2. NO | Normally open contact |
| 3. NC | Normally closed contact |

J7 – System Status Relay

- | | |
|--------|-------------------------|
| 1. COM | Common contract |
| 2. NO | Normally open contract |
| 3. NC | Normally closed contact |

J3 – Load cell and tachometer inputs, pulse counter and analog outputs

- | | |
|---------|-------------------------|
| 1. P+ | Pulse Counter Output |
| 2. P- | Pulse Counter Output |
| 3. Shd | Shield |
| 4. DG | Tacho Digital Ground |
| 5. Tin | Tacho Signal In |
| 6. TE | Tacho Excitation +5V |
| 7. A- | Analog output -ve |
| 8. A+ | Analog output +ve |
| 9. AG | Analog ground |
| 10.L+ | Loadcell output +ve |
| 11. L- | Loadcell output -ve |
| 12. E+ | Loadcell excitation +ve |
| 13. E- | Loadcell excitation -ve |
| 14. Shd | Loadcell Shield |

J5 – RS232 Communications Port

- | | |
|--------|----------|
| 1. GND | Ground |
| 2. TXD | Transmit |
| 3. RXD | Receive |

J6 – RS485 Communications Port

- | | |
|--------|----------|
| 1. TX+ | Transmit |
| 2. TX- | Transmit |
| 3. COM | Ground |
| 4. RX+ | Receive |
| 5. RX- | Receive |

DATA SHEET					
Customer:		Conveyor Designation:			
Model:		Date:			
Load Cell Cap/Type:		Data by: Mark Wilde			
Tare:		Serial No:		Material:	
Contract No.		Order No:			
Software version No:		Board S/N:			
Tacho:		Ppr. Type:		Multiplier : Internal/External	
Menu	MASTERWEIGH 5 DATA				
1	Parameter Setup		Pulse Width:		ms
	Capacity	Inc	Zero ref:	mV	Precision ref: mV
2	Pulses:		Per Belt Rev.	No. of Belt Revs:	
3	Zero Calibration:		mV.	Z Track: mV.	
4	Fixed Weight Calibration		Calibration Weights :		
	Span:	Target Weight:		From <u>Chains</u> or Live Load Test	
5	Empirical Span:				
6	Null Level:		This value should be no more than 1 to 2% of design capacity.		
7	Autozero Tracking				
	Zero Track if <		For	Revs.	Delay Time: secs
8	Load Cell Output				
	Static (No Load):		mV.	Static (with Weights): mV.	
	Dynamic (No Load):		mV.	Dynamic (with Weights): mV.	
9	Tacho Frequency:		Hz.	@ Motor frequency = Hz.	
10	Filter Factors				
	Display:	secs.	Rate O/P:	secs.	Tacho I/P : secs.
	Fast Track Band:		%		
11	Displayed Units:		Kgs / Hr	Belt Serial Number :	
12	Belt Speed:		m @ Motor freq. =	Hz.	Belt Length : m
	Resets =		Cleared to 1.		Configures =
					Cleared to 1.

WEB-TECH WEIGHFEEDER DESIGN DATA SHEET

CLIENT : _____ DATE : _____

DESIGNATION : _____ MODEL : _____

CALIBRATION METHOD : _____

CALIBRATION BAR(S)

1. CALIBRATION BAR QTY AND TOTAL WEIGHT _____ = _____ kg
2. IDLER PITCH _____
3. TOTAL WEIGH AREA _____ metres
4. EQUIVALENT LOADING/m WITH CAL BAR(S) (Item 1 / Item 3) = _____ kg/m
5. BELT SPEED _____ m/s
6. SIMULATED MASS RATE (Item 4 x Item 5 x 60) _____ kg/min
=
7. BELT LENGTH _____ metres
8. No. OF BELT REVOLUTIONS FOR TEST _____
9. TARGET WEIGHT (Item 4 x Item 7 x Item 8) = _____
10. TARGET WEIGHT after material tests = _____

CALIBRATION CHAIN

1. WEIGHT OF CALIBRATION CHAIN PER STRAND _____ kg/m
2. No. OF STRANDS _____
3. TOTAL WEIGHT OF CALIBRATION CHAIN (Item 1 x Item 2) _____ kg/m
4. BELT LENGTH _____ m
5. No. OF BELT REVOLUTIONS FOR TEST _____
6. TARGET WEIGHT (Item 3 x Item 4 x Item 5) = _____
7. TARGET WEIGHT after material tests = _____

SETTINGS

1. SHEARGATE OPENING (@ CENTRE) _____ mm
2. MIN. FREQUENCY ON VVVF DRIVE _____ Hz
2. MAX. FREQUENCY ON VVVF DRIVE _____ Hz

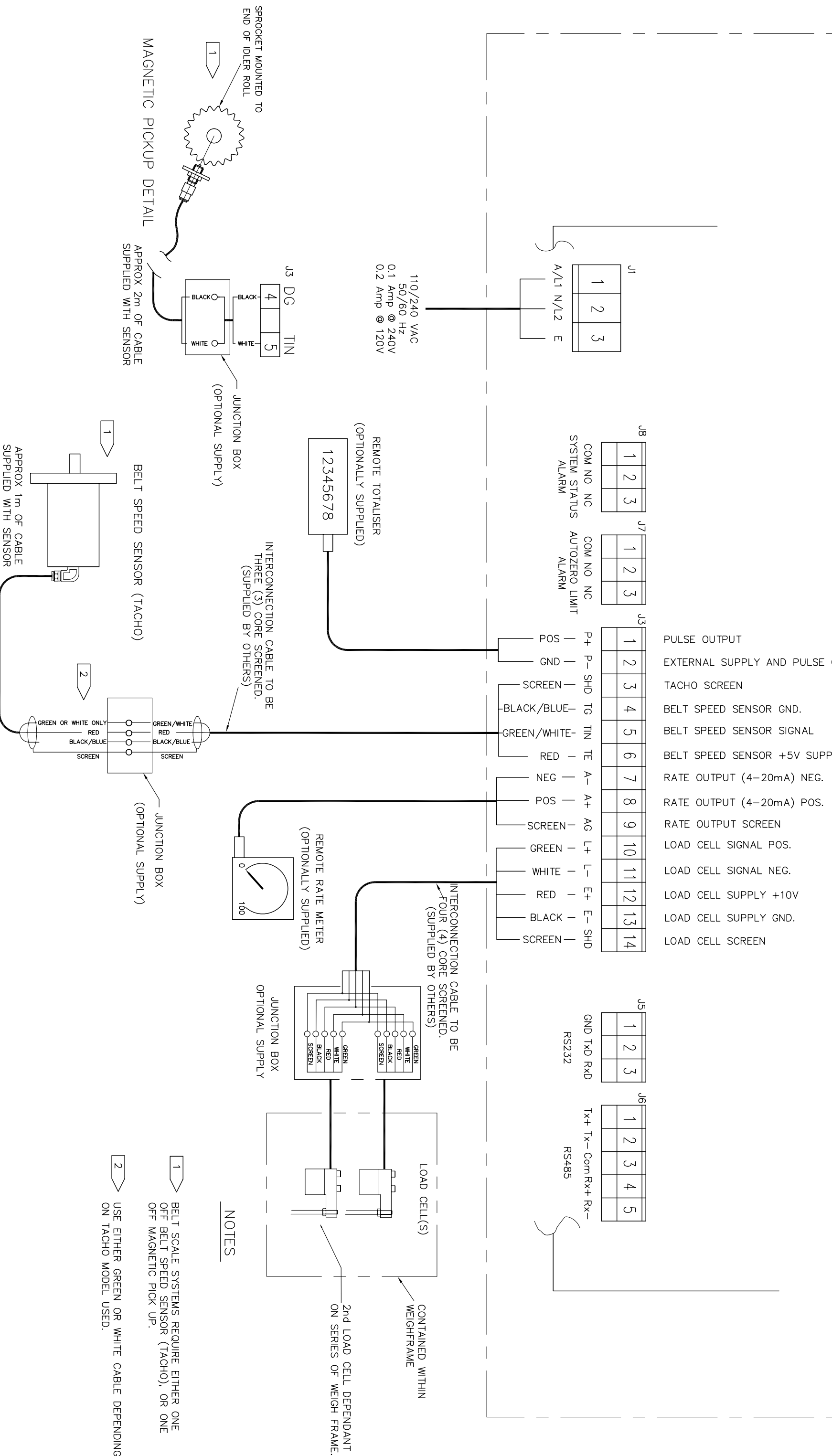
“Zero Calibration” with Masterweigh 5

1. Acquire correct Calibration Data Sheet and Design Data Sheet for belt scale
2. Allow conveyor to run for at least ½ hr prior to calibration.
3. Remove feed from conveyor.
4. Press ‘MENU’ key.
5. Press ‘3’ (or ‘+’ key 2 times) to get to menu 3 “Zero Calibration”. There will be 2 values displayed. 1st is “Zero Cal = xx.xxxmV the 2nd value is xx.xxxmV Ztrck.
6. Record BOTH values for future reference.
7. Press ‘8’ key (or + key 5 times). This will bring you to MENU 8 “Loadcell Input”.
8. Check that loadcell voltage is close to that last recorded in the calibration data sheet “DYNAMIC (No Load)” mV, and is relatively stable.
9. Press ‘9’ key (or + key 1 time). This will bring you to MENU 9 “Tacho Frequency”.
10. Check that the frequency displayed is close to that last recorded in the Calibration Data Sheet, and is relatively stable.
11. Press “Menu” key, then press “Abort” key. Masterweigh should return to the normal operating display.
12. With the belt running empty, press the “ZERO” key.
13. The display should read “To Start Zero Cal Press E”.
14. Press “E”. The belt should complete a full number of revolutions as indicated on the Calibration Data Sheet (‘Menu 2’ No of Belt revs:) Watch conveyor to ensure no product flows over the weigher and nothing is fouling the weigh frame while the calibration takes place.
15. When the calibration is complete, the display will read “To calculate new calibration press E” “MASS TOTAL = xx.xxx.” Where xx.xxx is the actual number of tonnes the belt scale has weighed during the calibration.
16. If the Mass Total value is $< \pm 0.2\%$ of capacity, Press “A”, Masterweigh will return to the normal operating display and **Zero calibration is complete!** If not press “E”.
17. The display will now read “Zero Error = xx.xxxmV Press E to save Otherwise press A”. (This value should be close to those recorded in step 7). Record this value & press “E”. The Masterweigh will return to the normal operating display.
18. Steps 14 through to 19 should be repeated until the value in step 19 is $< \pm 0.2\%$ of capacity.
19. If the zero calibration is changed, the new value should be recorded and the Calibration Data sheet updated.

“Span Calibration” with Masterweigh 5

1. Acquire correct Calibration Data Sheet and Design Data Sheet for weigh feeder.
2. Allow weigh feeder to run for at least 20 minutes prior to calibration.
3. Remove feed from weigh feeder.
4. **Perform Zero calibration before span calibration is attempted.**
5. Ensure correct number and weight of calibration chain is used. (Design Data Sheet:)
6. With the weigh feeder running empty, apply calibration chains.
7. Press ‘MENU’ key.
8. Press ‘4’ key (or + key 3 times). This will bring you to menu 4 “Fixed Weight Calibrate Span”.
9. Check that the Span value is the same as that last recorded in the calibration data sheet.
10. Press ‘E’ key 3 times. The display will read “Target weight = XX.XXXt”. Check that this value is the same as that last recorded in the Calibration data sheet Target Weight.
11. Press ‘A’ key. This will return to start of menu 4.
12. Press ‘8’ key (or + key 4 times). This will bring you to MENU 8 “Loadcell Input”.
13. Check that loadcell voltage is close to that last recorded in the calibration data sheet “DYNAMIC (With Weights)” mV, and is relatively stable.
14. Press ‘9’ key (or + key 1 time). This will bring you to MENU 9 “Tacho Frequency”.
15. Check that the frequency displayed is close to that last recorded in the Calibration Data Sheet, and is relatively stable.
16. Press “Menu” key, then press “Abort” key. Masterweigh will return to the normal operating display.
17. With the weigh feeder running empty, and calibration chains in place, press the “CAL” key.
18. The display should read “To Start Span Calibration Press E”.
19. Press “E”. The belt should complete a full number of revolutions as indicated on the Calibration Data Sheet (‘Menu 2’ No of Belt revs:). Watch weigh feeder to ensure no product flows over the weigher and nothing is fouling the weigh area while the calibration takes place.
20. When the calibration is complete, the display will read “To calculate new calibration press E” “MASS TOTAL = xx.xxx.” Where xx.xxx is the actual number of kg the weigh feeder has weighed during the calibration.
21. The Mass Total value should be close to the target weight. If it is $< \pm 0.5\%$. Press “A”, Masterweigh will return to the normal operating display and the **Span calibration is complete!** If not press “E”.
22. The display will now read “New Span Factor = xx.xxx Press E to save Otherwise press A”. (The span value should not change by more than around $\pm 1\%$. If the span change is greater than $\pm 1\%$, Abort the calibration & check the weigh feeder for mechanical problems / changes). If the span change is within $\pm 1\%$, record the new value & press “E”. The masterweigh will return to the normal operating display.
23. Steps 19 through to 24 should be repeated until the value in step 24 is $< \pm 0.5\%$ of the Target Weight.
24. If the span value is changed, the final value should be recorded and the Calibration Data sheet updated.

CONTAINED WITHIN MASTERWEIGH
ENCLOSURE



110/240 VAC
50/60 Hz
0.1 Amp @ 240V
0.2 Amp @ 120V

J1
1 2 3
A/L1 N/L2 E

J3 DG TIN
4 5
BLACK WHITE

J8
1 2 3
COM NO NC
SYSTEM STATUS
ALARM

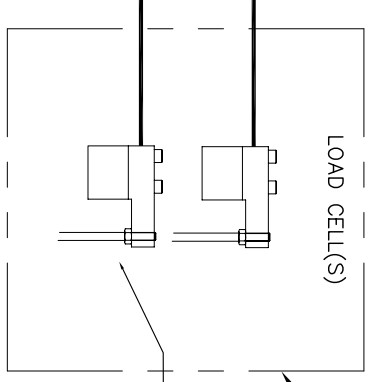
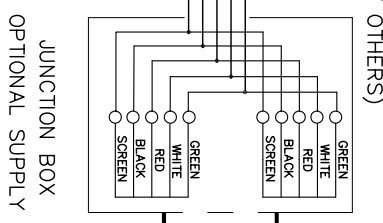
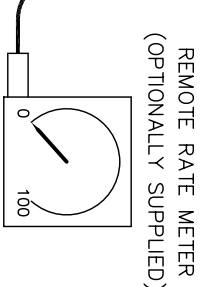
J7
1 2 3
COM NO NC
AUTOZERO LIMIT
ALARM

J3
1 2 3 4 5 6 7 8 9 10 11 12 13 14
P+ P- SHD TG TIN TE A- A+ AG L+ L- E+ E- SHD
POS GND SCREEN BLACK/BLUE GREEN/WHITE RED NEG POS SCREEN GREEN WHITE RED BLACK SCREEN

J5
1 2 3
GND TXD RXD
RS232

J6
1 2 3 4 5
Tx+ Tx- Com Rx+ Rx-
RS485

- PULSE OUTPUT
- EXTERNAL SUPPLY AND PULSE GND.
- TACHO SCREEN
- BELT SPEED SENSOR GND.
- BELT SPEED SENSOR SIGNAL
- BELT SPEED SENSOR +5V SUPPLY
- RATE OUTPUT (4-20mA) NEG.
- RATE OUTPUT (4-20mA) POS.
- RATE OUTPUT SCREEN
- LOAD CELL SIGNAL POS.
- LOAD CELL SIGNAL NEG.
- LOAD CELL SUPPLY +10V
- LOAD CELL SUPPLY GND.
- LOAD CELL SCREEN



NOTES

- BELT SCALE SYSTEMS REQUIRE EITHER ONE OFF BELT SPEED SENSOR (TACHO), OR ONE OFF MAGNETIC PICK UP.
- USE EITHER GREEN OR WHITE CABLE DEPENDING ON TACHO MODEL USED.

REVISIONS

A:	15/11/96	T.BERNARDI
B:	CORRECTIONS MADE TO MAGNETIC PICKUP AND REMOTE RATE METER	T.BERNARDI
C:	WIRING COLOURS ALTERED	T.BERNARDI
D:	TERMINAL 3 ON J3 MODIFIED	T.BERNARDI
E:	18/03/99	T.BERNARDI

J1 TERMINALS MODIFIED
WIRE COLOURS FOR MAGNETIC PICKUP J3 MODIFIED

DRAWN	T.BERNARDI
CHECKED	
APPROVED	
DATE APP'D	
SCALE	N.T.S.
DO NOT SCALE IF IN DOUBT	ASK

WEB-TECH AUSTRALIA PTY. LTD.
11 ELECTRONICS STREET, WILLOWBANK, QLD 4113, AUSTRALIA
P.O. BOX 4088 DOFT HILL PLAINS, QUEENSLAND, 4113, AUSTRALIA
Phone +61-7-3841 2844 Fax +61-7-3841 0005

ACK 010 784 431
11 ELECTRONICS STREET, WILLOWBANK, QLD 4113, AUSTRALIA
P.O. BOX 4088 DOFT HILL PLAINS, QUEENSLAND, 4113, AUSTRALIA
Phone +61-7-3841 2844 Fax +61-7-3841 0005

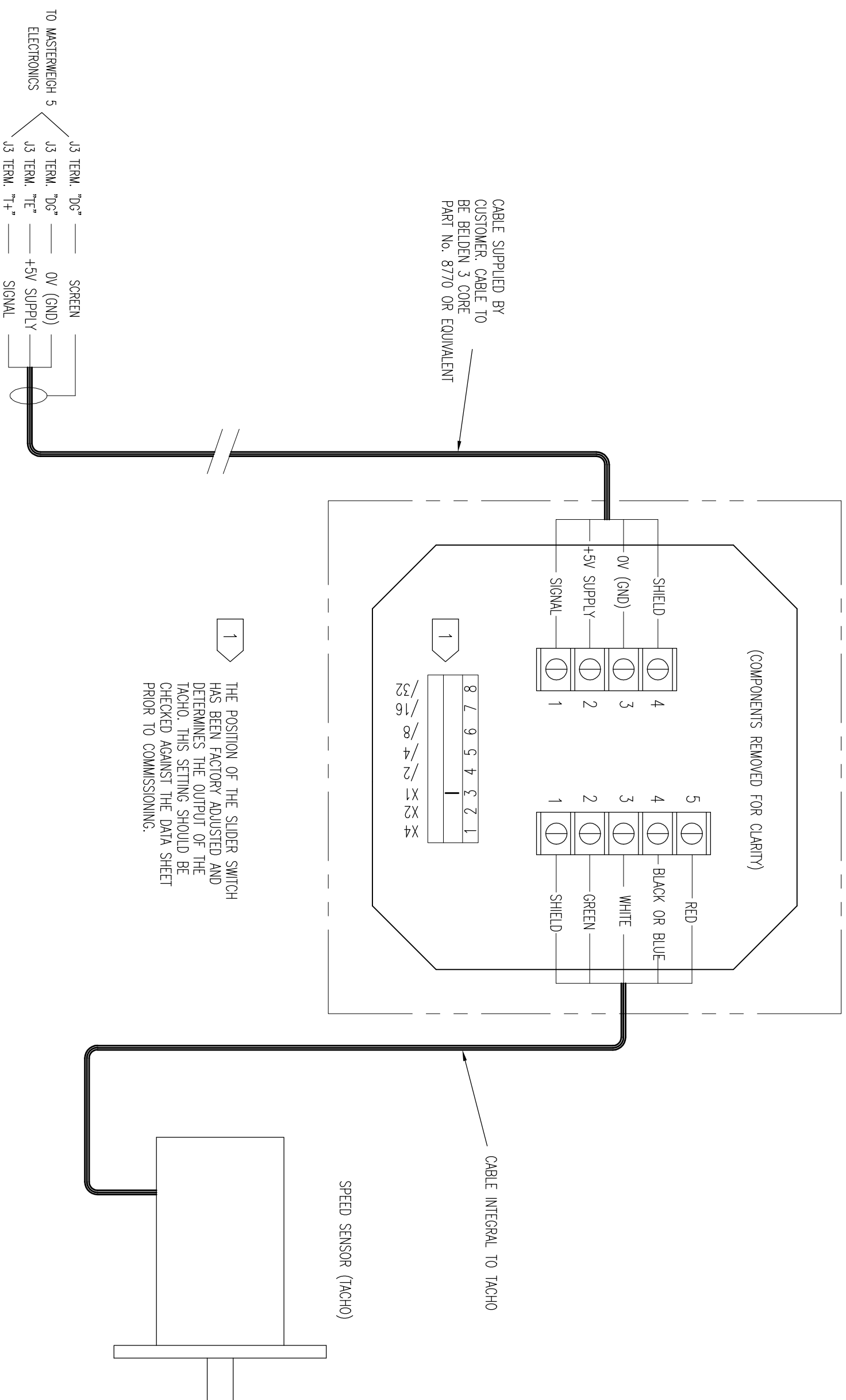
TITLE
**ELECTRICAL CONNECTION DIAGRAM FOR
WEB-TECH BELT SCALE SYSTEMS
INCORP MASTERWEIGH 5 INTEGRATOR, REV D**

ALL DIMENSIONS IN MILLIMETRES UNLESS OTHERWISE SPECIFIED

SIZE	DRAWING No.
A1	WTMWS-01
REV.	E
PROJECT	WTD4405E
CUSTOMER	

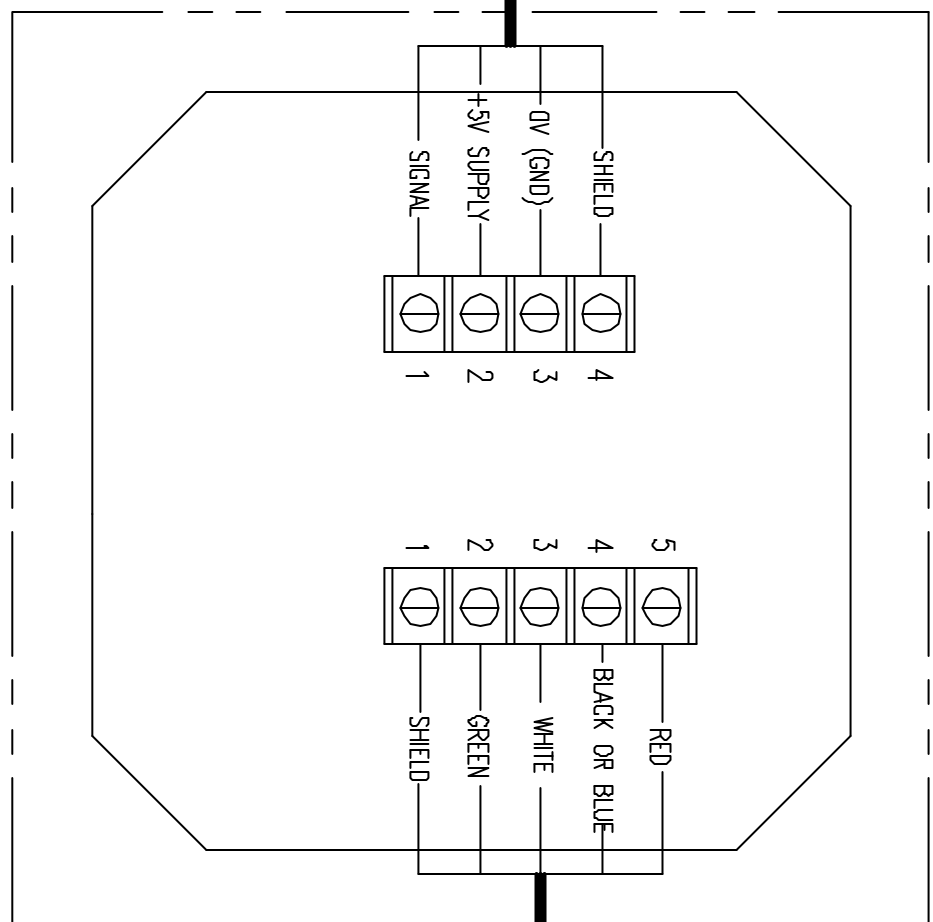
This drawing and any information is the confidential property of WEB-TECH AUSTRALIA PTY. LTD. and must not be disclosed, copied or used for manufacturing / tendering without the written permission of WEB-TECH AUSTRALIA PTY. LTD.

SPEED SENSOR (TACHO) JUNCTION BOX



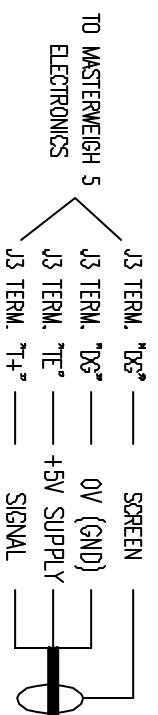
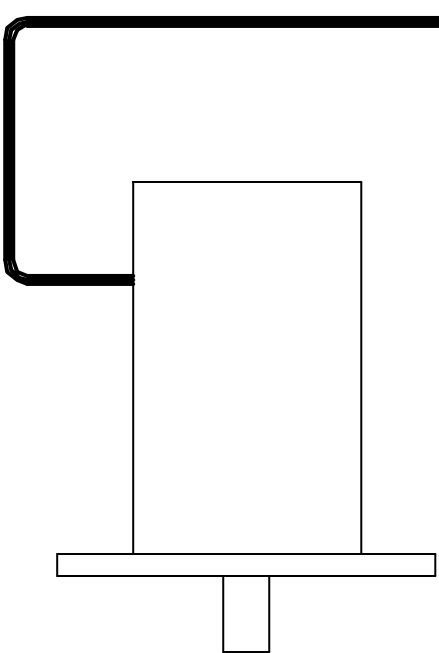
REVISIONS		A: 26/10/98 ORIGINAL ISSUE	
DRAWN	L.HARTLEY	CHECKED	L.HARTLEY
APPROVED	L.HARTLEY	DATE APP'D	26/10/98
SCALE	N.T.S	DO NOT SCALE IF IN DOUBT	ASK
<p>WEB-TECH AUSTRALIA PTY. LTD. 11 ELECTRONICS STREET NORTH BRISBANE, QUEENSLAND, 4113, AUSTRALIA P.O. BOX 4006 DOCK WILEY PLAINS, QUEENSLAND, 4113, AUSTRALIA Phone +61-7-3841 2844 Fax +61-7-3841 0065</p>		SIZE	A1
<p>TACHO (S/S) JUNCTION BOX WIRING (WITH MULTIPLICATION), & CONNECTIONS TO MASTERWEIGH 5 INTEGRATOR</p> <p>ALL DIMENSIONS IN MILLIMETRES UNLESS OTHERWISE SPECIFIED</p>		DRAWING No.	JB010015
<p>This drawing and any information or descriptive notes set out herein on the confidential and may not be reproduced, stored, copied or used for manufacturing / testing or for any other purpose without their written permission.</p>		REV.	A

SPEED SENSOR (TACHO) JUNCTION BOX

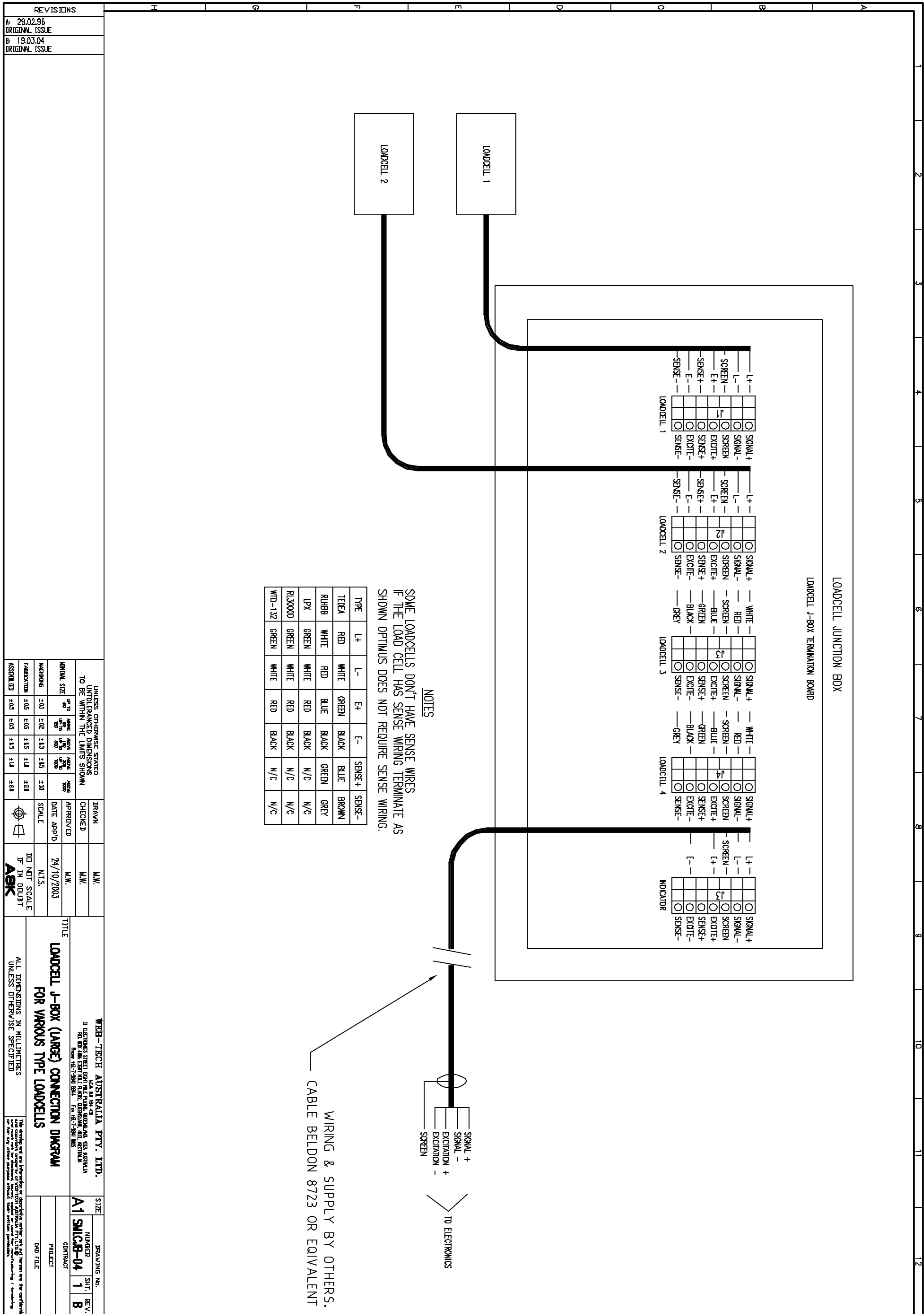


CABLE SUPPLIED BY CUSTOMER. CABLE TO BE BELDEN 3 CORE PART No. 8770 OR EQUIVALENT

CABLE INTEGRAL TO TACHO



REVISIONS A: 26/10/98 ORIGINAL ISSUE	
DRAWN: L.HARTLEY CHECKED: L.HARTLEY APPROVED: L.HARTLEY DATE AP'D: 26/10/98 SCALE: N.T.S. DO NOT SCALE IF IN DOUBT ASK	TITLE TACHO (S/S) JUNCTION BOX WIRING (WITHOUT MULTIPLICATION), & CONNECTIONS TO MASTERWEIGH 5 INTEGRATOR ALL DIMENSIONS IN MILLIMETRES UNLESS OTHERWISE SPECIFIED
WEB-TECH AUSTRALIA PTY. LTD. 11 BENTONS STREET, BENTON, QLD 4113, AUSTRALIA Ph: 080 400 0000 FAX: 0800 411 333 PO Box 181, 7-39th St, Brisbane, QLD 4113, AUSTRALIA Tel: 081-7-391 2941 Fax: 081-7-391 0000	SIZE: A1 DRAWING No.: JB010014 NUMBER: JB010014 REV: A PROJECT: JB010014 CAD FILE: JB010014



REVISIONS

A:	29.02.96	ORIGINAL ISSUE
B:	19.03.04	ORIGINAL ISSUE

UNLESS OTHERWISE STATED
UNTOLERANCED DIMENSIONS
TO BE WITHIN THE LIMITS SHOWN

NOMINAL SIZE	tol	tol	tol	tol	tol	tol
MACHINES	±0.1	±0.2	±0.3	±0.5	±1.0	±1.6
FABRICATION	±0.5	±0.5	±1.5	±1.5	±1.5	±2.1
ASSEMBLIES	±0.5	±0.5	±1.5	±1.5	±1.5	±2.1

DESIGNED BY	JIRAVN	CHECKED BY	M.W.
DATE APP'D	24/10/2003	DATE APP'D	N.T.S.
SCALE	SCALE	SCALE	SCALE
IF IN DOUBT	ASK	IF IN DOUBT	ASK

WIRE-TECH AUSTRALIA PTY. LTD.
 11 DORTCH STREET, BENTLEY, VIC 3207
 PO BOX 188, EAST HILLS, DEERONG, VIC 3091
 Phone: +61-7-3811 8811 Fax: +61-7-3811 8815

ALL DIMENSIONS IN MILLIMETRES
UNLESS OTHERWISE SPECIFIED

WIRING & SUPPLY BY OTHERS.
CABLE BELDON 8723 OR EQUIVALENT

TITLE

LOADCELL J-BOX (LARGE) CONNECTION DIAGRAM FOR VARIOUS TYPE LOADCELLS

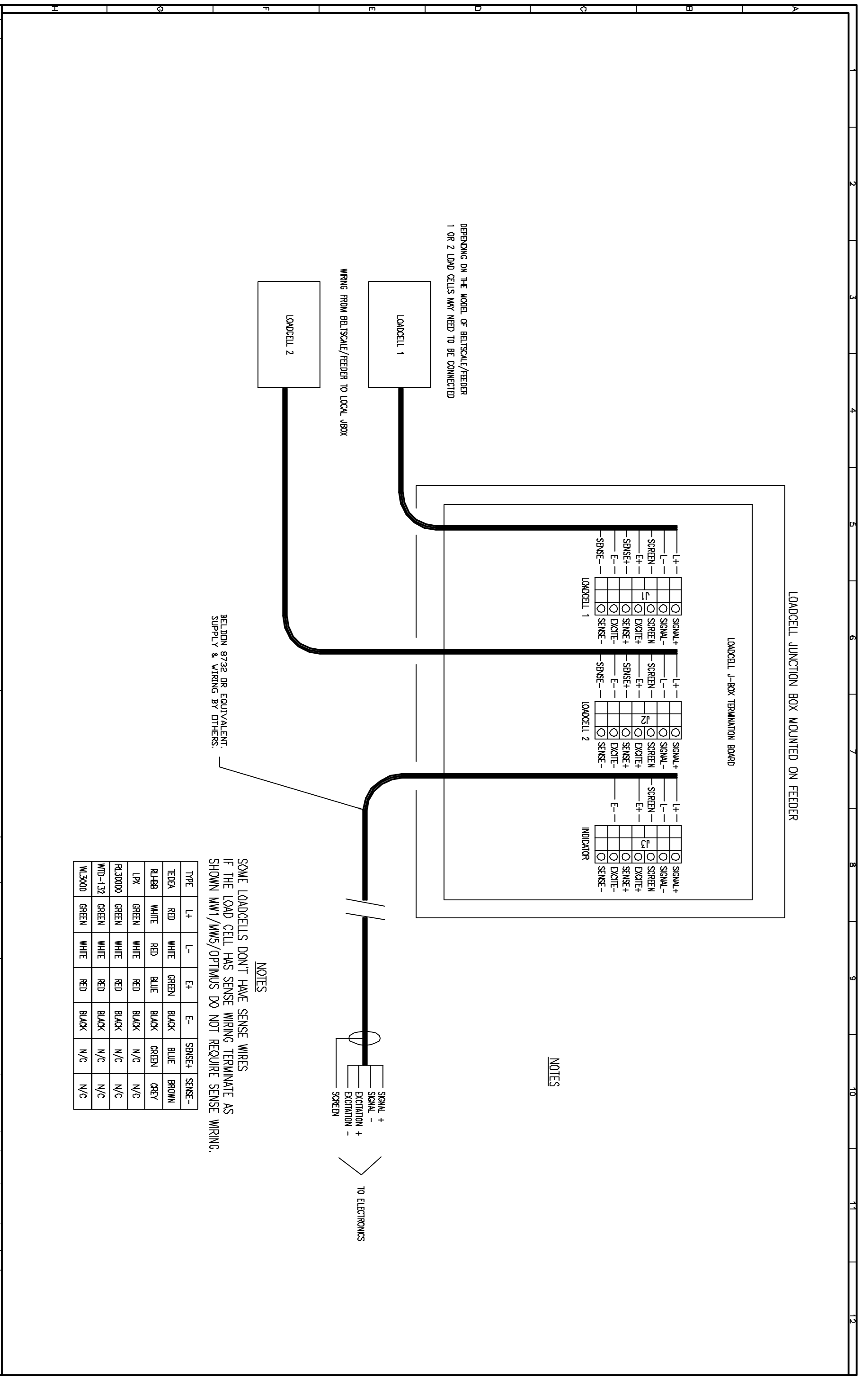
SIZE	A1
NUMBER	SMICJB-04
SHT.	1
REV.	B
PROJECT	
CONTRACT	
DRAWING NO.	
PROJECT	
CONTRACT	
DRAWING NO.	

NOTES

SOME LOADCELLS DON'T HAVE SENSE WIRES
IF THE LOAD CELL HAS SENSE WIRING TERMINATE AS
SHOWN OPTIMUS DOES NOT REQUIRE SENSE WIRING.

TYPE	L+	L-	E+	E-	SENSE+	SENSE-
TEDEA	RED	WHITE	GREEN	BLACK	BLUE	BROWN
RHBB	WHITE	RED	BLUE	BLACK	GREEN	GREY
IPX	GREEN	WHITE	RED	BLACK	N/C	N/C
R3000D	GREEN	WHITE	RED	BLACK	N/C	N/C
WTD-132	GREEN	WHITE	RED	BLACK	N/C	N/C

REVISIONS		UNLESS OTHERWISE STATED UNLESS DIMENSIONS TO BE WITHIN THE LIMITS SHOWN		DRAWN		CHECKED		DATE APPROVED		SCALE		DID NOT SCALE IF IN DOUBT ASK	
A1 29.02.98 ORIGINAL ISSUE		MINIMUM SIZE		M.W.		M.W.		18/06/2003		N.I.S.			
		MACHINING		M.W.		M.W.		SCALE		N.I.S.		TITLE	
		FABRICATION		M.W.		M.W.		SCALE		N.I.S.		LOADCELL JUNCTION BOX CONNECTION DIAGRAM	
		ASSEMBLY		M.W.		M.W.		SCALE		N.I.S.		ALL DIMENSIONS IN MILLIMETRES UNLESS OTHERWISE SPECIFIED	
				M.W.		M.W.		SCALE		N.I.S.		THE DRAWING AND ANY INFORMATION OR SPECIFICATION RELATES TO THE CONFIDENTIALITY OF THE PROPERTY OF METRO AUSTRALIA PTY. LTD. AND IS NOT TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, INCLUDING PHOTOCOPYING, RECORDING, OR BY ANY INFORMATION STORAGE AND RETRIEVAL SYSTEM, WITHOUT THE WRITTEN PERMISSION OF METRO AUSTRALIA PTY. LTD.	



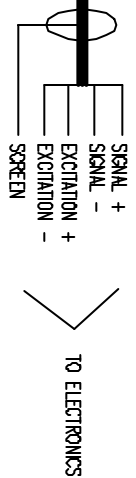
BELDON 8732 OR EQUIVALENT.
SUPPLY & WIRING BY OTHERS.

NOTES

SOME LOADCELLS DON'T HAVE SENSE WIRES
IF THE LOAD CELL HAS SENSE WIRING TERMINATE AS
SHOWN MW1/MW5/OPTIMUS DO NOT REQUIRE SENSE WIRING.

TYPE	L+	L-	E+	E-	SENSE+	SENSE-
TEDEA	RED	WHITE	GREEN	BLACK	BLUE	BROWN
RLP88	WHITE	RED	BLUE	BLACK	GREEN	GREY
LPX	GREEN	WHITE	RED	BLACK	N/C	N/C
RL30000	GREEN	WHITE	RED	BLACK	N/C	N/C
WD-132	GREEN	WHITE	RED	BLACK	N/C	N/C
WL3000	GREEN	WHITE	RED	BLACK	N/C	N/C

NOTES



UNLESS OTHERWISE STATED UNTOLERANCED DIMENSIONS TO BE WITHIN THE LIMITS SHOWN	UP TO 50	UP TO 150	UP TO 500	UP TO 1000	UP TO 10000
MINIMAL SIZE	±0.05	±0.05	±0.05	±0.05	±0.05
MACHINING	±0.1	±0.2	±0.3	±0.5	±1.0
FABRICATION	±0.5	±0.5	±0.5	±1.0	±2.0
ASSEMBLIES	±0.5	±0.5	±0.5	±1.0	±2.0

DRAWN	L.H.
CHECKED	K.W.
APPROVED	L.H.
DATE APP'D	03.01.96
SCALE	N.T.S.
DD NOT SCALE	IF IN DOUBT
ASK	

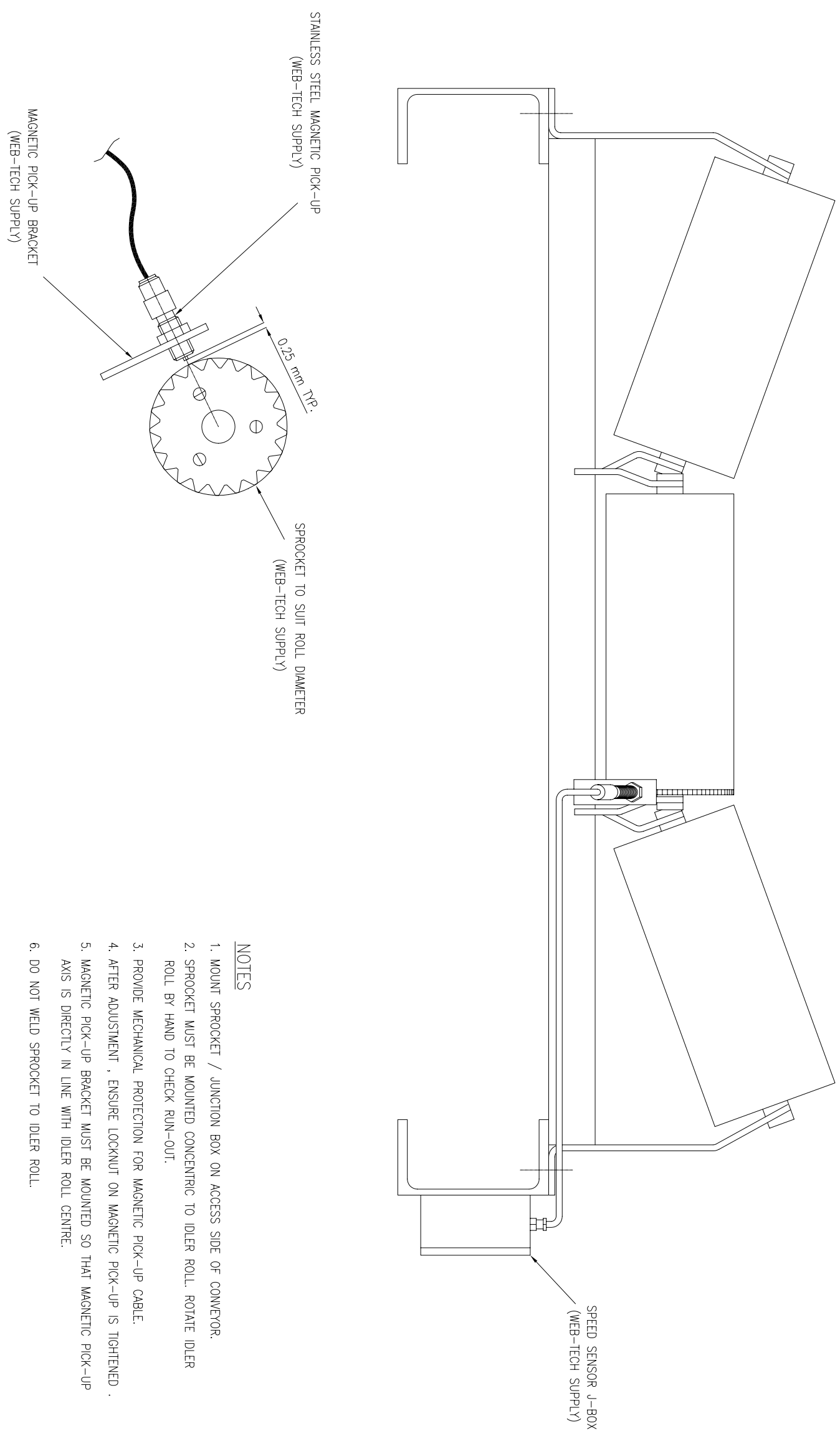
TITLE	WEB-TECH AUSTRALIA PTY. LTD.
	11 ELECTRONIC STREET, EAST BRISBANE, QLD 4103, AUSTRALIA
	P.O. BOX 4056, EIGHT MILE PLAINS, QUEENSLAND 4113, AUSTRALIA
	Phone: +61-7-3941 2844 Fax: +61-7-3941 0055

STAINLESS STEEL MAGNETIC PICK-UP BELT
SPEED SENSOR AND ASSOCIATED SPROCKET-
GENERAL ARRANGEMENT.

SIZE	A1
DRAWING No.	W-T DVG. No. MPU
SHT. REV.	01 A

ALL DIMENSIONS IN MILLIMETRES
UNLESS OTHERWISE SPECIFIED

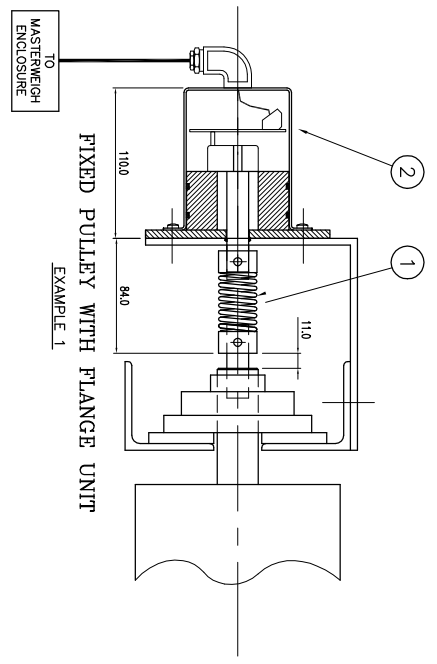
This drawing and any information or descriptive matter set out hereon are the confidential and copyright property of WEB-TECH AUSTRALIA PTY. LTD. and shall not be disclosed, copied, reproduced or otherwise used in any form without the prior written permission of WEB-TECH AUSTRALIA PTY. LTD.



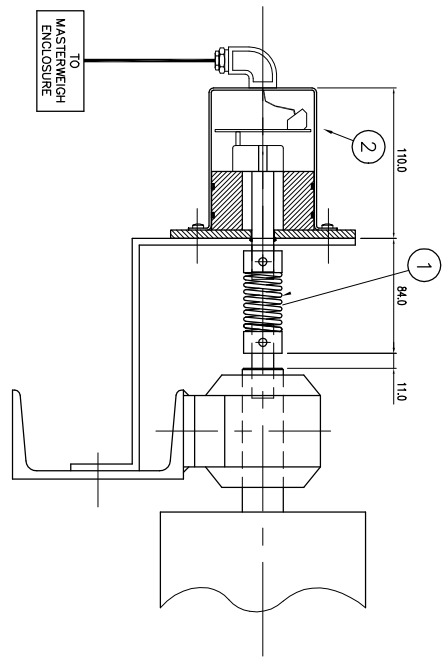
NOTES

1. MOUNT SPROCKET / JUNCTION BOX ON ACCESS SIDE OF CONVEYOR.
2. SPROCKET MUST BE MOUNTED CONCENTRIC TO IDLER ROLL. ROTATE IDLER ROLL BY HAND TO CHECK RUN-OUT.
3. PROVIDE MECHANICAL PROTECTION FOR MAGNETIC PICK-UP CABLE.
4. AFTER ADJUSTMENT , ENSURE LOCKNUT ON MAGNETIC PICK-UP IS TIGHTENED .
5. MAGNETIC PICK-UP BRACKET MUST BE MOUNTED SO THAT MAGNETIC PICK-UP AXIS IS DIRECTLY IN LINE WITH IDLER ROLL CENTRE.
6. DO NOT WELD SPROCKET TO IDLER ROLL.

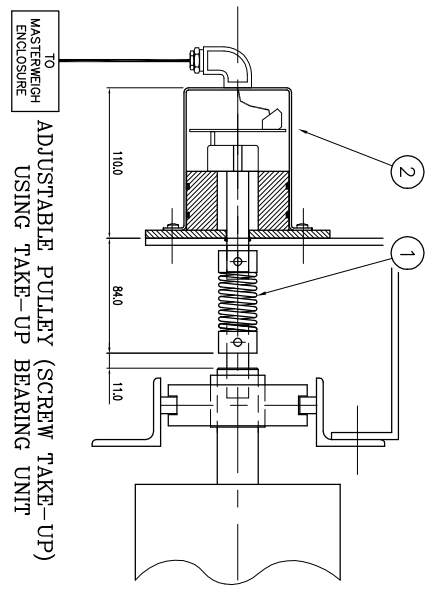
REVISIONS	
A:	21/12/88 ORIGINAL ISSUE
B:	19/04/89 L.H. SPEED SENSOR DIMS CHANGED
C:	05/10/95 A.M. ROGERS 1. CABLE EXIT MOVED 2. SENSOR DIMS MODIFIED
RMD:	1013
D:	21/02/96 DAVID ALLIX EXAMPLE 4 ADDED ECN: 0098
E:	13/03/00 T.BERNARDI DIMENSIONS ADDED ECN: 0098



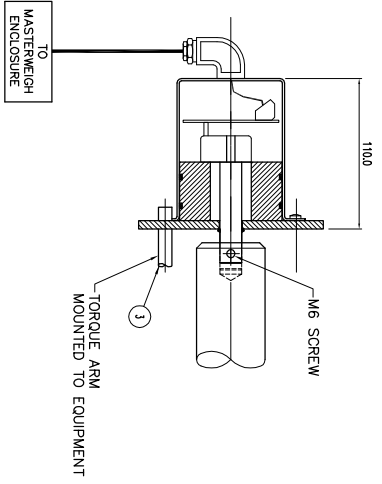
FIXED PULLEY WITH FLANGE UNIT
EXAMPLE 1



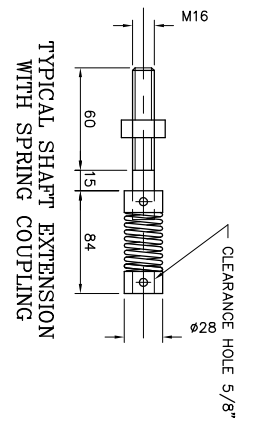
FIXED PULLEY WITH PLUMMER BLOCK MOUNTING
EXAMPLE 2



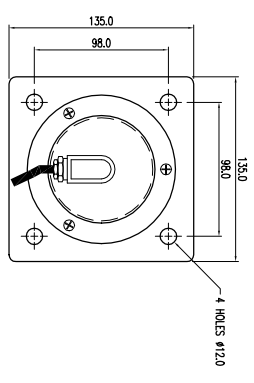
ADJUSTABLE PULLEY (SCREW TAKE-UP)
USING TAKE-UP BEARING UNIT
EXAMPLE 3



ROTARY SHAFT ENCODER ASSEMBLY
MOUNTED DIRECTLY TO PULLEY
EXAMPLE 4



TYPICAL SHAFT EXTENSION
WITH SPRING COUPLING



END ELEVATION

- NOTES :
1. THIS DRAWING SHOWS TYPICAL EXAMPLES ONLY
 2. IT IS RECOMMENDED THAT THE ROTARY SHAFT ENCODER (TACHO) AND SPRING COUPLING BE SHROUDED TO PROTECT AGAINST MECHANICAL DAMAGE.
 3. EXAMPLE 3. BRACKET COUPLING BOLTS TO BE LOOSENED BEFORE ADJUSTING PULLEY TAKE-UP TO ALLOW FOR THE REALIGNMENT OF THE SHAFT ENCODER AND RETIGHTENED FOLLOWING ADJUSTMENT.

UNLESS OTHERWISE STATED TO BE WITHIN THE LIMITS SHOWN		DRAWN		APPROVED		DATE AP'D		SCALE		DO NOT SCALE IF IN DUBIT	
ASSEMBLY	FABRICATION	MACHINING	WELDING	SCALE	DATE AP'D	SCALE	DATE AP'D	SCALE	DATE AP'D	SCALE	DATE AP'D
±0.05	±0.05	±0.05	±0.05	±0.05	±0.05	±0.05	±0.05	±0.05	±0.05	±0.05	±0.05

TITLE		DRAWING No.		SIZE		SHEET No.		REV.	
TYPICAL INSTALLATIONS OF ROTARY SHAFT ENCODER IN CONDUCTION WITH CONVEYOR BELT SCALES		WBS-TBCH AUSTRALIA PTY. LTD.		A1		WTS013		00 E	

ALL DIMENSIONS IN MILLIMETRES UNLESS OTHERWISE SPECIFIED

LINE	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40
1	M	o	s	s	r	o	t	e	=											0	.	0	t	o	n	e	s	/	h	o	u	r								
2	M	o	s	s	t	o	t	o	=											0	.	0	t	o	n	e	s													

'~'/'-' (ALTERNATING)

'*' (ASTERIX)

'*' (ASTERIX)

'z','e' OR 'r'

NOTES

SYMBOL

LOCATION

DESCRIPTION

ALTERNATING '~' AND '-'

LINE 1, COLUMN 40

THE ALTERNATING '~' AND '-' SIGNS IS AN INDICATION OF CORRECT OPERATION OF THE COMPUTER.

'*'

LINE 2, COLUMN 34

WHEN AN ASTERIX IS DISPLAYED THE HIGH SETPOINT RELAY HAS BEEN ACTIVATED.

'*'

LINE 2, COLUMN 36

WHEN AN ASTERIX IS DISPLAYED THE LOW SETPOINT RELAY HAS BEEN ACTIVATED.


'z'

LINE 2, COLUMN 40

WHEN THE SYMBOL 'z' IS DISPLAYED, MASTERWEIGH IS IN THE PROCESS OF AUTOZERO TRACKING. IF THE SYMBOL 'e' APPEARS, REFER TO THE RELEVANT SECTION OF THE MANUAL.

REVISIONS
A: 20/11/00 ORIGINAL ISSUE 0000

UNLESS OTHERWISE STATED TO BE WITHIN THE LIMITS SHOWN		DRAWN	TONY BERNARDI
APPROVED		CHECKED	
DATE APP'D		SCALE	1:1
DO NOT SCALE IF IN SCALE		IF IN SCALE	ASK
ASSEMBLES	± 0.5	± 0.5	± 1.0
WELDING	± 0.1	± 0.2	± 0.5
MACHINING	± 0.1	± 0.2	± 1.0
FABRICATION	± 0.5	± 0.5	± 1.0
FINISHES	± 0.5	± 0.5	± 2.0



WBB-TROCH AUSTRALIA PTY. LTD.
11 ELSTERNBURG STREET, ROSEBURY NSW 2157, AUSTRALIA
Phone: (61)-2-9411 2444 Fax: (61)-2-9411 0089

MASTERWEIGH 5 INTEGRATOR

DISPLAY FORMAT

ALL DIMENSIONS IN MILLIMETRES UNLESS OTHERWISE SPECIFIED

SIZE: **A1**

DRAWING No.: **MWS-DIS.**

REV: **A**

CUSTOMER: _____

PROJECT: _____

DATE FILED: _____

DATE PLOTTED: _____

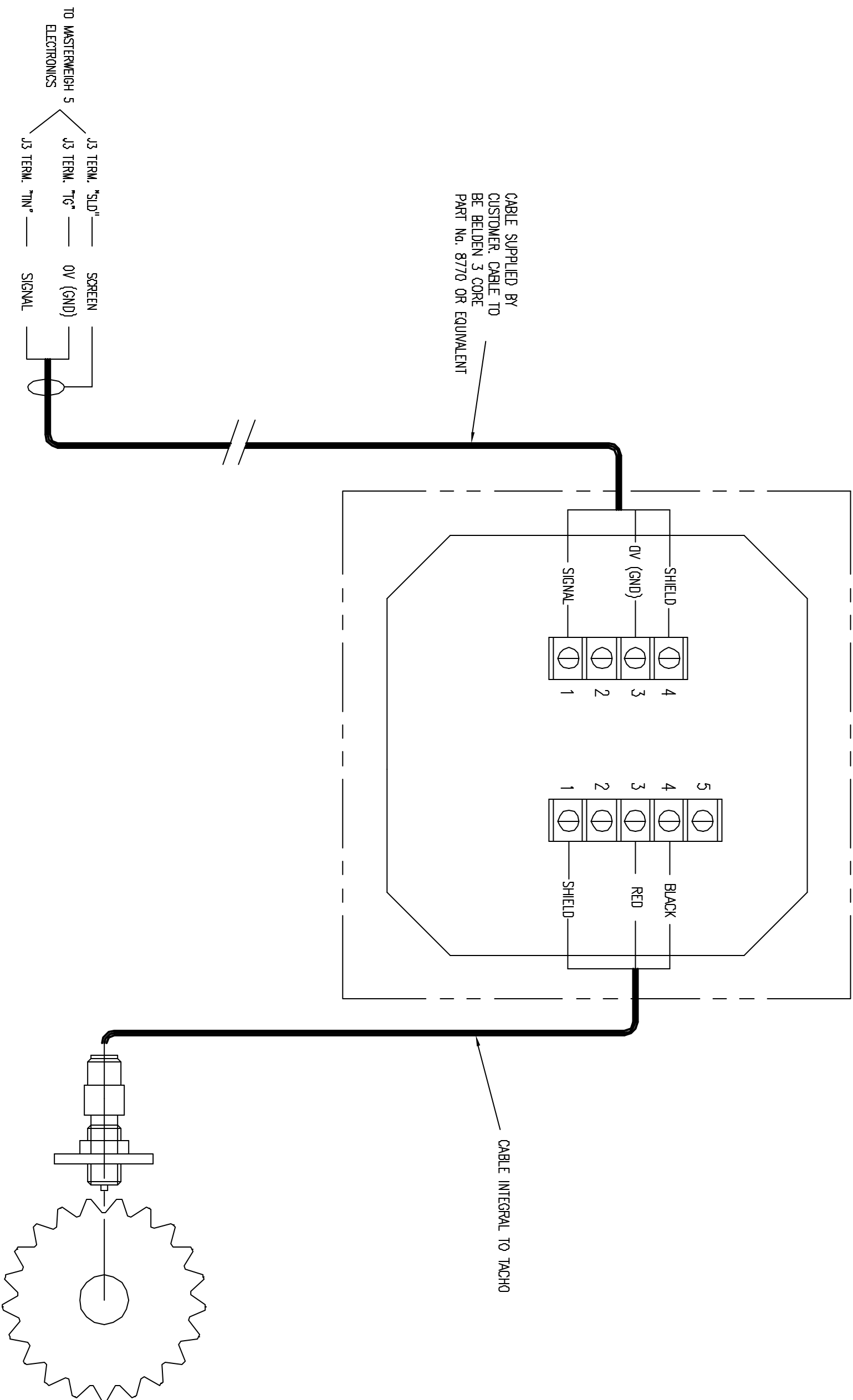
SCALE: _____

BY: _____

CHECKED: _____

This drawing and any information contained hereon are the property of WBB-TROCH AUSTRALIA PTY LTD. and shall remain confidential and shall not be reproduced, stored in a retrieval system, or transmitted in any form or by any means, electronic, mechanical, photocopying, recording, or by any other process, without the written permission of WBB-TROCH AUSTRALIA PTY LTD.

SPEED SENSOR (TACHO) JUNCTION BOX



REVISIONS A: 11/04/06 ORIGINAL ISSUE	
DRAWN M. WILDE	M. WILDE
CHECKED M. WILDE	M. WILDE
APPROVED M. WILDE	M. WILDE
DATE AP'D 28/10/98	N.T.S
SCALE	DO NOT SCALE IF IN DOUBT ASK
TITLE MAG PICKUP JUNCTION BOX WIRING CONNECTIONS TO MASTERWEIGH 5 INTEGRATOR	
ALL DIMENSIONS IN MILLIMETRES UNLESS OTHERWISE SPECIFIED	
DRAWING No. J8010020	NUMBER J8010020
REV. A	CUSTOMER PROJECT CAD FILE J8010020
THE COMPANY AND ITS SUBSIDIARIES AND AFFILIATES ACCEPT NO LIABILITY FOR ANY LOSS OR DAMAGE OF ANY KIND INCURRED BY THE USER OR OTHER PERSONS USING THIS SOFTWARE.	



MJB-TECH AUSTRALIA PTY. LTD.

11 BENTON STREET, BENTON, QLD 4113, AUSTRALIA
 Ph: 080 400 0000 Fax: 0800 400 0000
 Email: info@mjbttech.com.au Website: www.mjbttech.com.au

12



Mining and mineral processing



Aggregate, cement and building materials processing



Food processing



Recycled material processing

Web Tech AutoWeigh is a privately owned Australian company specialising in the design, manufacture and servicing of continuous weighing and feeding equipment for all facets of industry. Established in 1984, our head office and manufacturing facilities are located on the Technology Park at Eight Mile Plains, just south of Brisbane CBD, Queensland.



We have a large range of standard equipment to suit most applications; however we specialise in producing custom solutions to suit existing plant layouts and process requirements. Retrofitting of older existing equipment is also a specialty. Equipment manufactured by Web Tech AutoWeigh has been installed in countries worldwide including USA, China, Indonesia, Malaysia, Thailand, Chile, Argentina, New Zealand and others.

We have provided systems for materials varying from iron ore to potato chips, and most materials in between. If you have an application in mind, please contact us or visit our website:

www.web-tech.com.au

Equipment supplied includes the following:

- **Weigh Belt Feeders**
- **Conveyor Belt Scales**
- **Loss-In-Weight Feeders**
- **Screw Weighing Systems**
- **Volumetric Feeders**
- **Vibratory Feeders**
- **Metal Detectors**
- **Bulk Bag Un-loaders**
- **Bin Weighing & Level Systems**
- **Load Cells**
- **Conveyor Take-ups**
- **Stainless Steel Cleaners**





Web Tech AutoWeigh

Manufacturers & designers of bulk solids weighing & proportioning systems

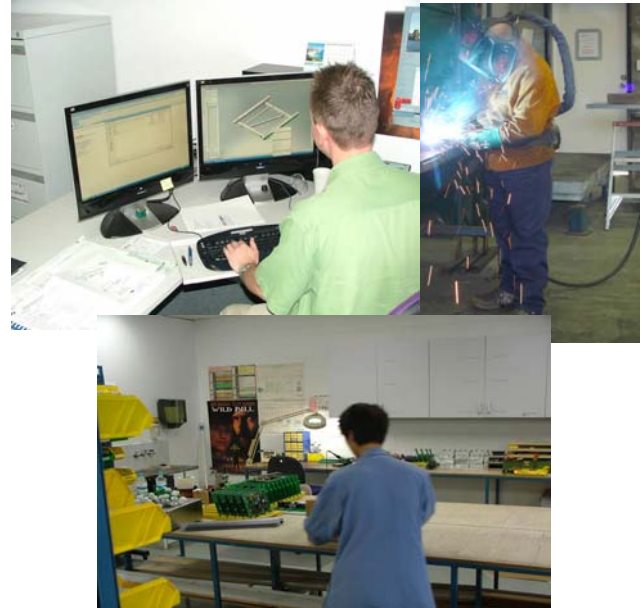
Web Tech AutoWeigh has kept at the forefront of manufacturing technology. Through continual investment Web Tech AutoWeigh utilises all the very latest technology for several very good reasons. It ensures our products are Accurate, Reliable, Easy to setup, use and are the best value on the market. Good value does not have to affect accuracy, performance and reliability; it just means we have found ways to manufacture more cost effectively. In-House electronic manufacture also ensures total control on quality. Web Tech AutoWeigh also offer comprehensive service contracts with one of our qualified technicians.

Web Tech Autoweigh Has worked with some of the largest Engineering consultancies in Asia pacific, Including Ausenco who have worked with Web Tech Autoweigh for the last 10 years.

"We are always impressed with Web Tech technology. They produce quality equipment and are innovative. Their responses and feedback on technical issues are valuable to the engineer and designer. They produce consistent quality and accuracy with their equipment and are the major reasons for using Web Tech AutoWeigh. The ability to produce on time and be competitive was also a major factor in our choice of supplier. They meet our vendor data requirements and quality control. Overall they offer good design features and produce quality equipment"

Peter Murphy, Area Lead Engineer, [Ausenco Brisbane](#)

Please contact us if you require more information, or if you would like a quotation please fill out a product specific application data form from the website and send it with your enquiry.



Web Tech AutoWeigh also represents the following companies in Australia.

RICE LAKE
WEIGHING SYSTEMS

A large range of load cells, digital weight indicators and batching systems - www.ricelake.com

KM KISTLER-MORSE
Measure of Success

Bolt-on sensors for bin weighing and level systems – www.kistlermorse.com

BRYANT
Products, Inc.

Telescoper conveyor take-ups including screw and spring loaded types – www.bryantpro.com



Web Tech AutoWeigh

Head Office 11 Electronics St, Eight Mile Plains, QLD, P.O. Box 4006,
Eight Mile Plains, QLD 4113

Ph: 61 7 3841 2844 Fax: 61 7 3841 0005 email: info@web-tech.com.au

Sydney Office Ph: 1800 777 906

www.web-tech.com.au