

Continuous Weighing and Feeding Equipment

WT1700 Weigh Belt Feeder





The model "WT1700" is a" medium capacity" weigh belt feeders,

Suitable for applications including product blending and process control nearly all industries. It has been successfully used in:

- Cement,
- Grain,
- Minerals,
- Pet food and many more applications.
- Accuracies in the order of ±0.5% are achievable.

Mechanical

- Open, partially enclosed, and fully enclosed construction.
- Mild steel powder coated,
- Optional stainless steel.
- Belt widths of 300mm, 450mm, 600mm, 750mm, 900mm, 1050mm and 1200mm
- "WT1700" has a maximum capacity of approximately 250m³/hour (depending on material type).

Standard features include:

- 1700mm Inlet to Discharge centres
- Cantilever design allows easy belt removal & replacement
- Automatic belt tracking system
- Lagged drive pulley
- Crowned tail pulley
- Gravity take-up for constant belt tension
- Scrapers on head & tail pulleys, and Vee plough on return belt
- "Horseshoe" type inlet of full inlet chute with adjustable shear gate
- Flexure based weigh frame
- Stainless steel precision IP68 load cell
- Stainless steel digital encoder for accurate belt speed measurement
- Shaft mount gear motor
- Special bearings suitable for harsh environments
- Fully enclosed screw take-ups
- Calibration chains or Weights

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WEB TECH AUSTRALIA PTY LTD. QLD 4113. AUSTRALIA. ABN 50 010 764 431



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Electronic Controller

The "WT1700" weigh belt feeder is currently supplied with our "Masterweigh Optimus" electronics.

STANDARD FEATURES

- Microprocessor based. AMD Elan SC400 microprocessor running at 33, 66 or 100 MHz
- 110/240VAC or (optional). 24VDC supply
- All commands, readings etc. are entered via "thick film keypad".
- Simple Menu driven interface.
- Dot matrix 64 x 240 pixel graphics LCD with digitally adjustable LED backlight brightness
- No hieroglyphics are used.
- Local totaliser read out 8 digits wide. local mass rate read out 6 digits wide.
- Remote totaliser output +5V,10V Clean relay contacts per increment.
- Remote 4-20mA mass rate output.
- Programmable PID 4/20mA, 0/25mA & current loop, 0-10v
- All analogue and digital outputs are isolated.
- Programmable auto zero tracking Auto-gain: no user calculations required.
- Accepts belt speed input from high-speed optical encoders or magnetic pick-ups.
- Modular construction for ease of fault finding; and repair.
- IP66/Nema 4X rated enclosure

OPTIONAL FEATURES

- 304 or 316 stainless steel enclosure.
- Sloping roof enclosures.
- Stainless steel sunshade.
- DIP enclosure.
- Intrinsic Safety barriers.
- Load cell lightning surge protection.
- RS232/RS485 serial output.
- Special applications software
- DeviceNet, EtherNet/Modbus Profibus



Options

Some of the options available for the model "WT1700" include:

Scraper Chain in cabinet floor Controller

Extended Lengths

"Optimus Plus"







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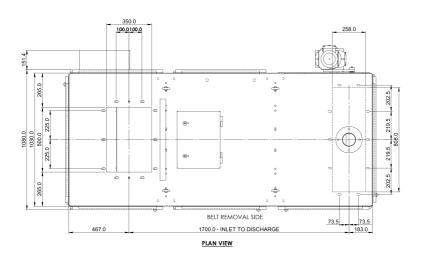
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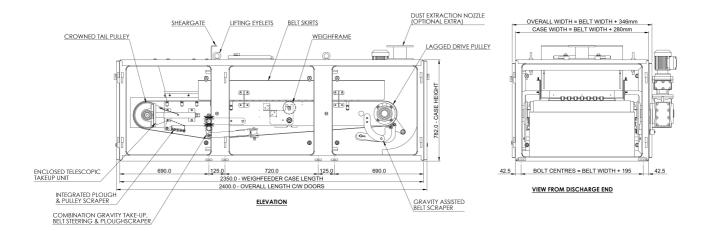
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